



本佳牌工业用缝纫机

BEYOUNG BRAND INDUSTRIAL SEWING MACHINE

零件手册

Parts Manual

型号：BM-801

MODEL：BM-801

福建省本佳自动化科技有限公司

BEYOUNG AUTO TECHNOLOGY CO., . LTD.

MODEL:801

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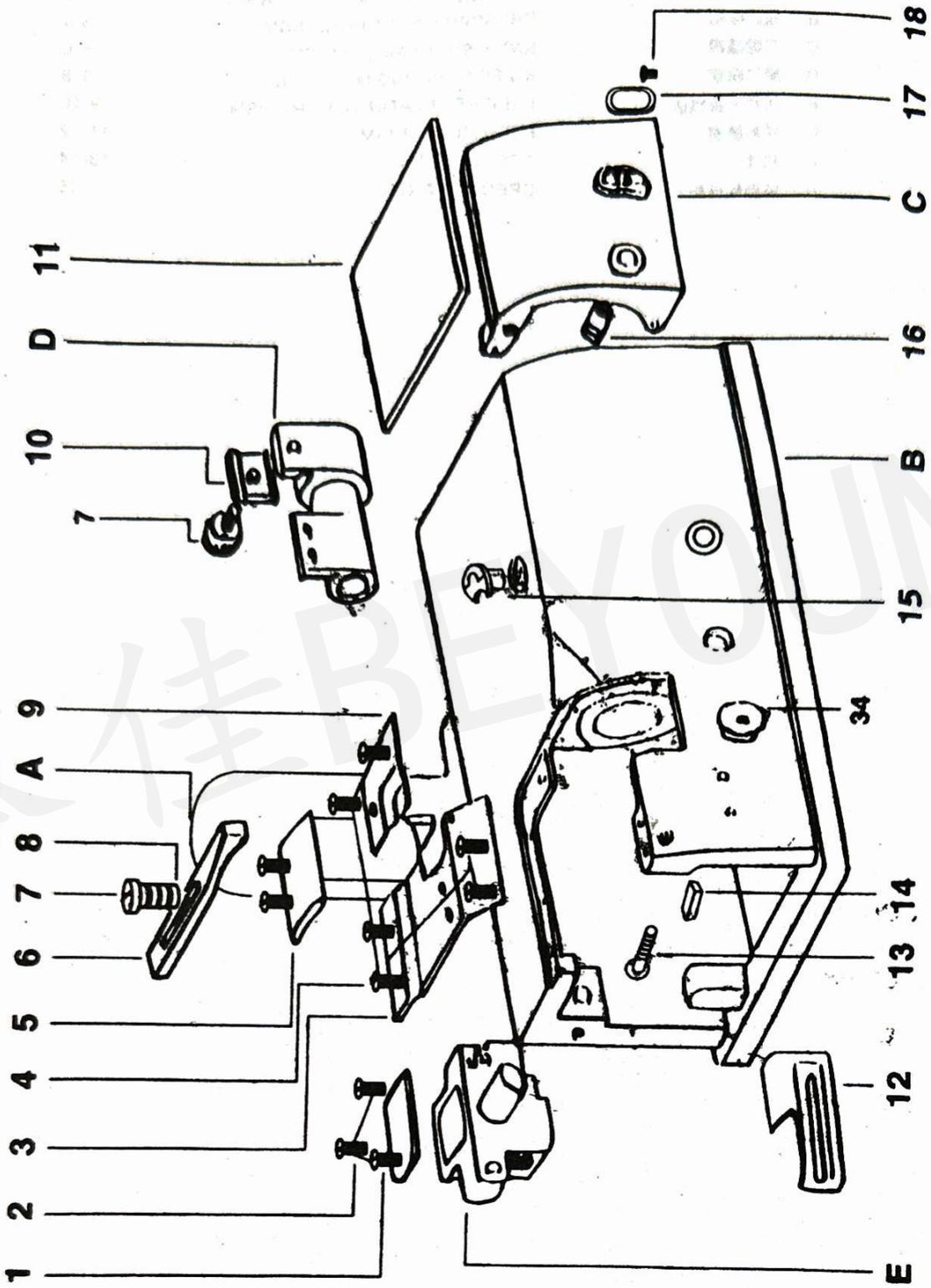
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本佳 BEYOUNG

A 本體部分 ARM BED AND ITS ACCESSORIES

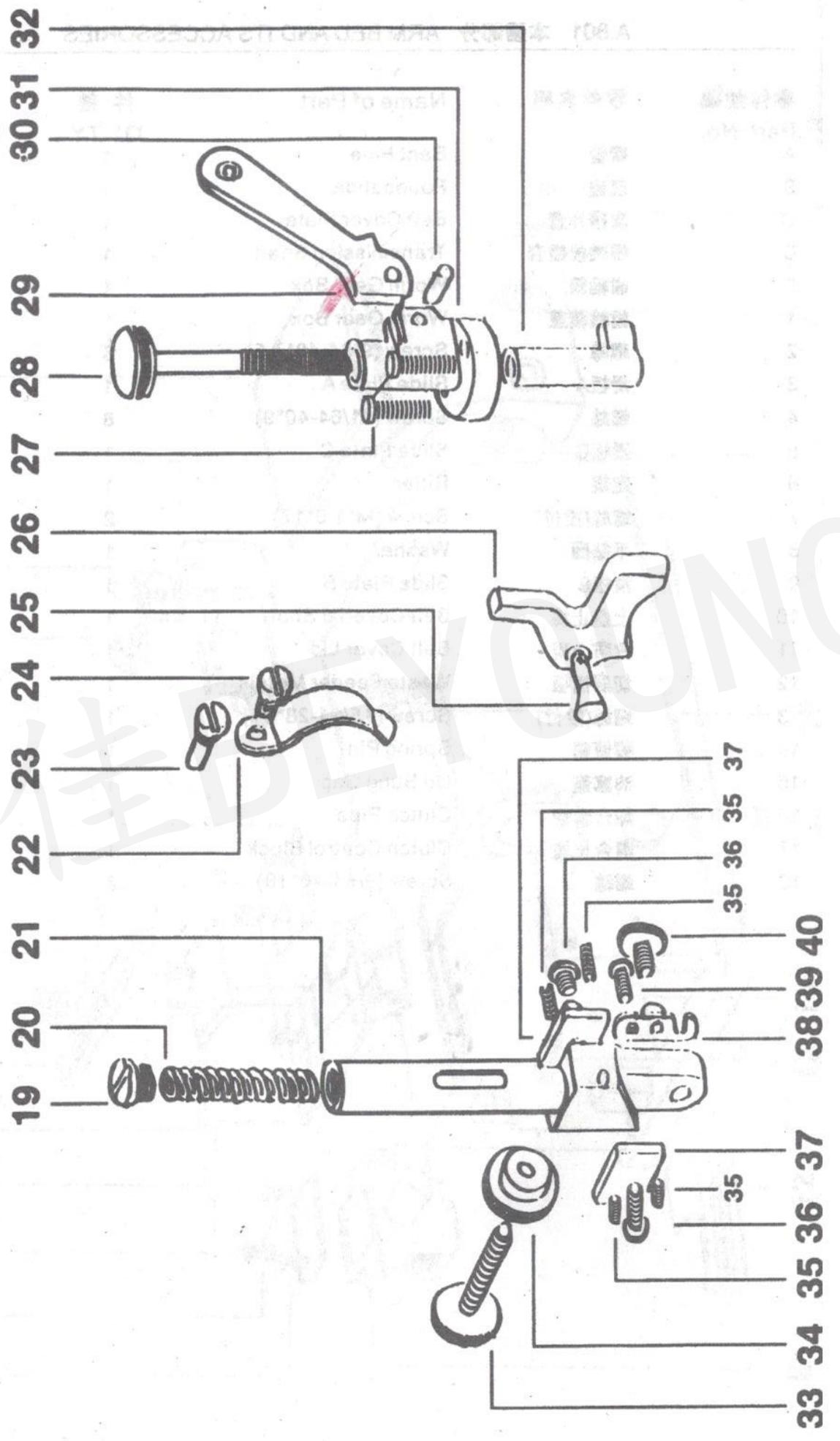


MODEL: 651

A.801 本體部分 ARM BED AND ITS ACCESSORIES

零件號碼 Part. No.	零件名稱	Name of Part	件數 Q' TY	備注 Remarks
A	彎管	Bent Pipe	1	
B	底座	Foundatidn	1	
C	皮帶外蓋	Belt Cover Plate	1	
D	橫軸後襯套	Transmission Shaft	1	
E	齒輪箱	Worm Gear Box	1	
1	齒輪箱蓋	Worm Gear Box	1	
2	螺絲	Screw (9/64-40*7.5)	3	
3	滑板A	Slide Plate A	1	
4	螺絲	Screw (11/64-40*9)	8	
5	滑板C	Slide Plate C	1	
6	定規	Ruler	1	
7	螺絲(段付)	Screw (M*1.0*17)	2	
8	平墊圈	Washer	1	
9	滑板B	Slide Plate B	1	
10	上蓋止塊	Belt Coverlid Shaft	1	
11	皮帶上蓋	Belt Cover Lid	1	
12	切屑擋板	Waste Feeder Metals	1	
13	螺絲(段付)	Screw (15/64-28*31)	1	
14	彈簧銷	Spring Pin	1	
15	油塞蓋	Oil Bung Cap	1	
16	離合套管	Clutch Pipe	1	
17	離合止塊	Clutch Control Block	1	
18	螺絲	Screw (9/64-40*10)	2	

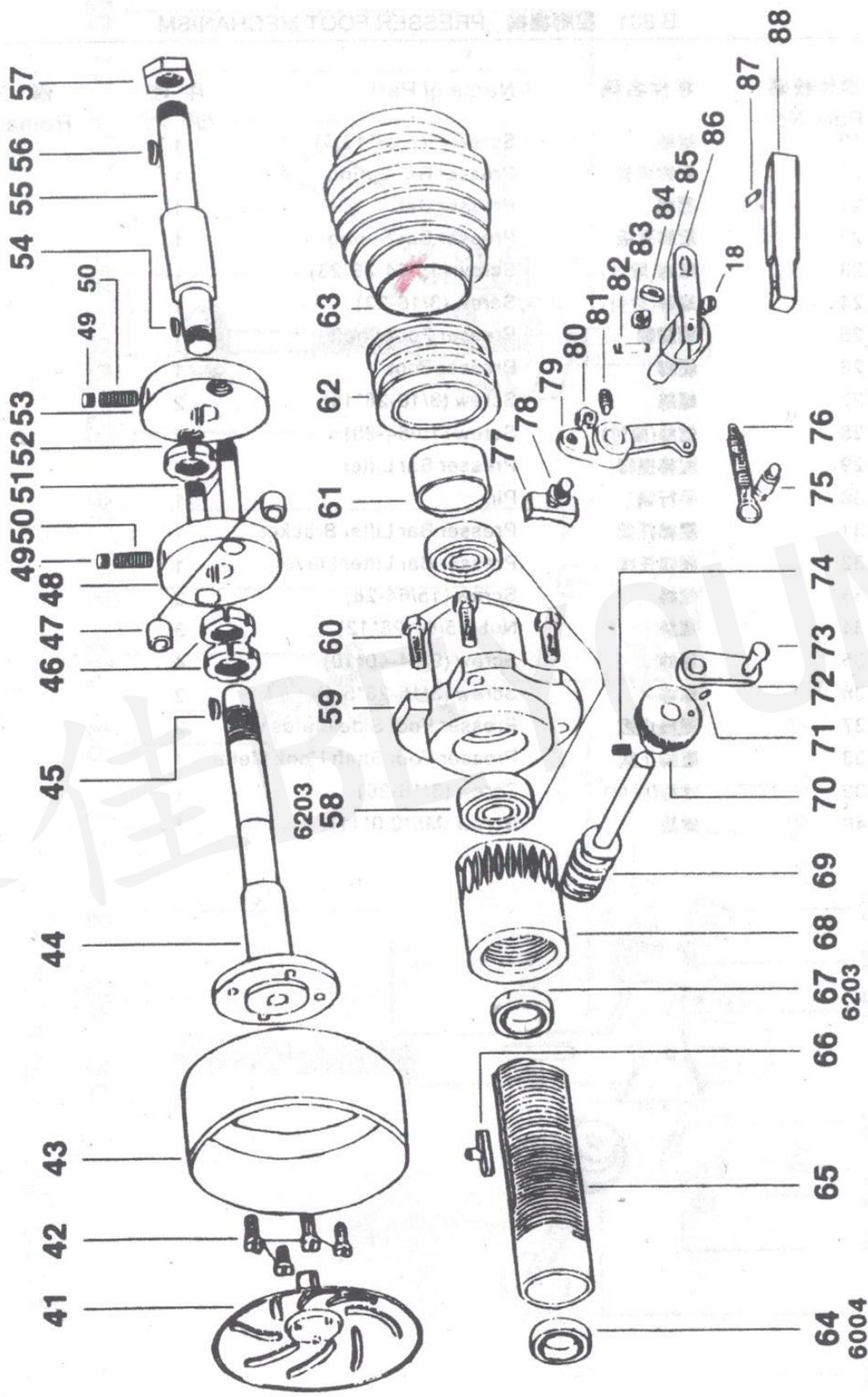
B 壓脚機構 PRESSER FOOT MECHANISM



B.801 壓脚機構 PRESSER FOOT MECHANISM

零件號碼 Part. No.	零件名稱	Name of Part	件數 Q' TY	備注 Remarks
19	螺絲	Screw (1/2-28*13.5)	1	
20	壓縮彈簧	Presser Bar Spring	1	
21	壓棒	Presser Bar	1	
22	壓脚彈板	Presser Bar Spring	1	
23	螺絲(段付)	Screw (15/64-28*23)	1	
24	螺絲(段付)	Screw (3/16-32)	1	
25	壓脚軸	Presser Foot Shaft	1	
26	壓脚	Presser Foot	1	
27	螺絲	Screw (3/16-28*15)	2	
28	螺絲(段付)	Screw (15/64-28)	1	
29	壓棒提桿	Presser Bar Lifter	1	
30	平行銷	Pin	1	
31	壓棒托架	Presser Bar Lifter Bracket	1	
32	壓棒托桿	Presser Bar Lifter Llever	1	
33	螺絲	Screw (15/64-28)	2	
34	螺絲	Nut (15/64-28*12)	3	
35	螺絲	Screw (9/64-40*10)	4	
36	螺絲	Screw (3/16-28*5.4)	2	
37	壓棒止板	Presser Foot Side Plates	2	
38	壓脚止鈎	Presser Foot Shaft Hook Metel	1	
39	螺絲(段付)	Screw (3/16-26)	1	
40	螺絲	Screw (M5*0.9*11)	1	

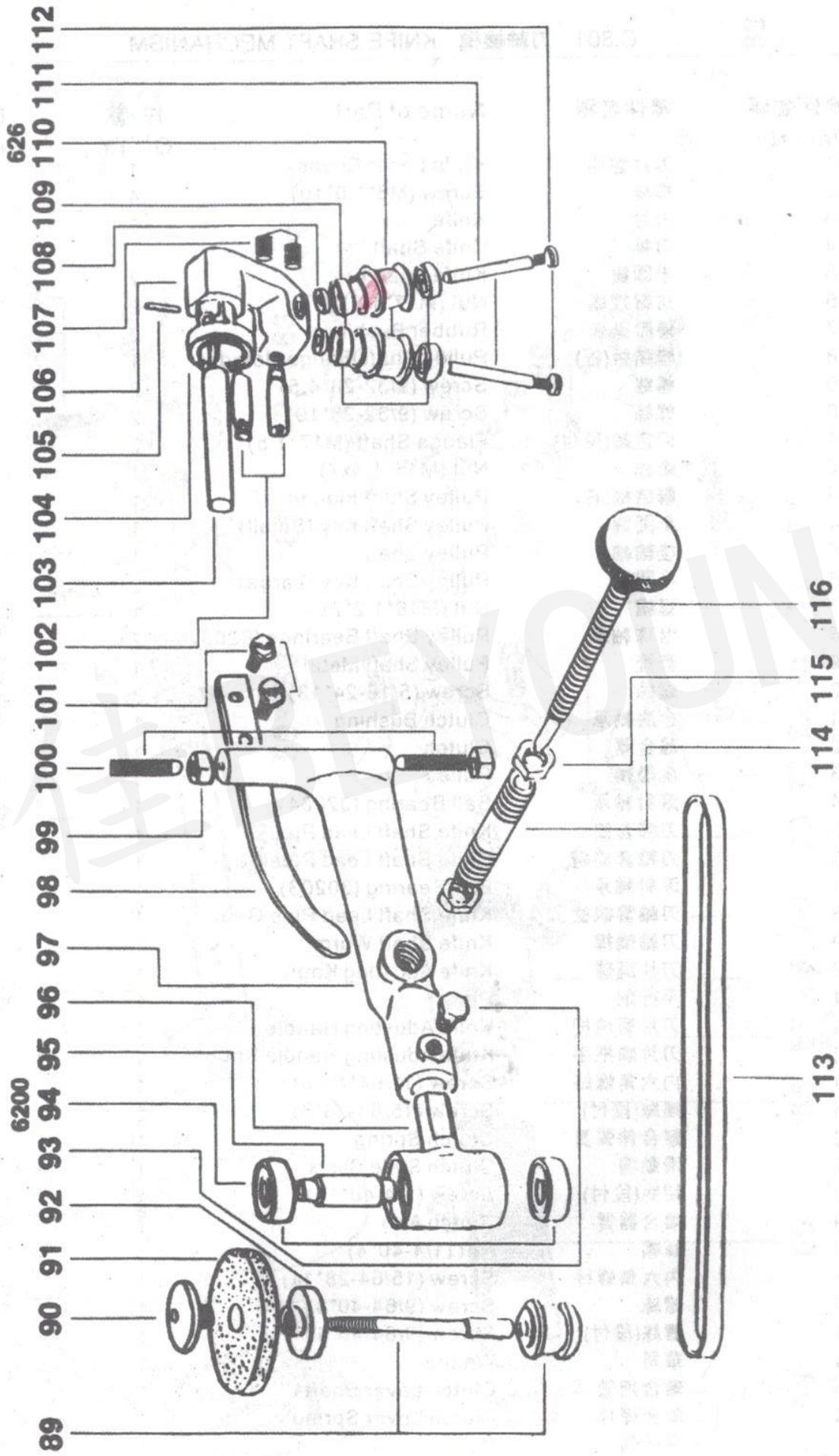
C 刀軸機構 KNIFE SHAFT MECHANISM



C.801 刀軸機構 KNIFE SHAFT MECHANISM

零件號碼 Part. No.	零件名稱	Name of Part	件數 Q' TY	備注 Remarks
41	刀片盤組	Knife Linner Cover	1	
42	螺絲	Screw (M6*1.0*10)	4	
43	刀片	Knife	1	
44	刀軸	Knife Shaft	1	
45	半圓鍵	Knife Shaft Key	2	
46	防鬆螺帽	Nut (M17*1.5)	2	
47	優膠襯套	Rubber Bushings	2	
48	聯結板(板)	Pulley Shaft Flange Holeder	1	
49	螺絲	Screw (9/32-28*4.5)	2	
50	螺絲	Screw (9/32-28*19)	2	
51	固定軸(段付)	Flange Shaft (M17*1.5)	2	
52	螺絲	Nut (M16*1.5x7)	1	
53	聯結板(右)	Pulley Shaft Flange	1	
54	半圓鍵	Pulley Shaft Key (Small)	1	
55	後軸軸心	Pulley Shaft	1	
56	半圓鍵	Pulley Shaft Key (Large)	2	
57	螺帽	Nut (M16*1.2*7)	1	
58	滾珠軸承	Pulley Shaft Bearings (6203)	2	
59	套管	Pulley Shaft Metal	1	
60	螺絲	Screw (5/16-24*13)	3	
61	含油軸承	Clutch Bushing	1	
62	離合器	Clutch	1	
63	皮帶輪	Pulley	1	
64	滾針軸承	Ball Bearing (32004)	1	
65	刀軸套筒	Knife Shaft Lead Pipe	1	
66	刀軸套筒鍵	Knife Shaft Lead Pipe Key	1	
67	滾針軸承	Ball Bearing (30203)	1	
68	刀軸管銅齒	Knife Shaft Lead Pipe Gear	1	
69	刀軸蝸桿	Knife Shaft Worm	1	
70	刀片調球	Knife Adusting Knob	1	
71	平行削	Pin	1	
72	刀片調球把	Knife Adusting Handle	1	
73	刀片調把手	Knife Adusting Handle Knob	1	
74	內六角螺絲	Screw (11/64*40*8)	1	
75	螺絲(段付)	Screw (15/64-28*8)	1	
76	離合伸彈簧	Clutch Spring	1	
77	滑動塊	Clutch Slide Block	1	
78	螺絲(段付)	Screw (1/4-40*10)	1	
79	離合器臂	Clutch Arm	1	
80	螺帽	Nut (1/4-40*4)	1	
81	內六角螺絲	Screw (15/64-28*11)	1	
82	螺絲	Screw (9/64-40*3)	1	
83	螺絲(段付)	Screw (9/64-40*4)	1	
84	華司	Washer	1	
85	離合把軸	Clutch Lever Shaft	1	
86	離合彈片	Clutch Lever Spring	1	
87	平行削	Pin	1	
88	離合器把手	Clutch Lever	1	

D 磨刀機構 KNIFE GRINDING MECHANISM



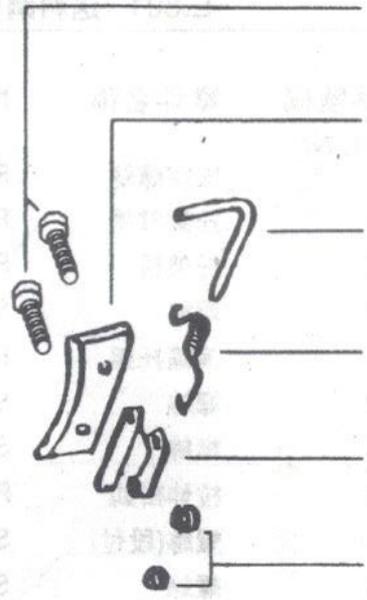
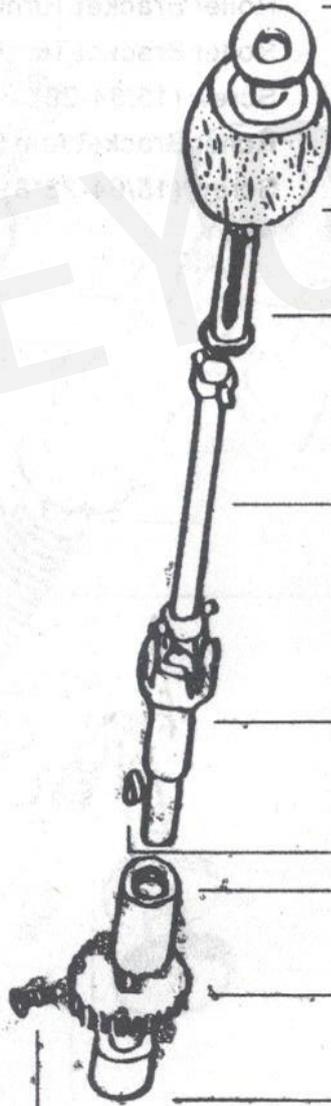
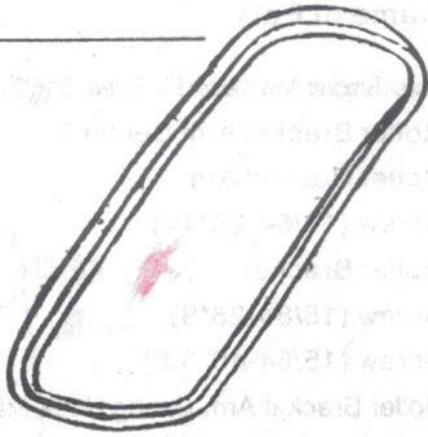
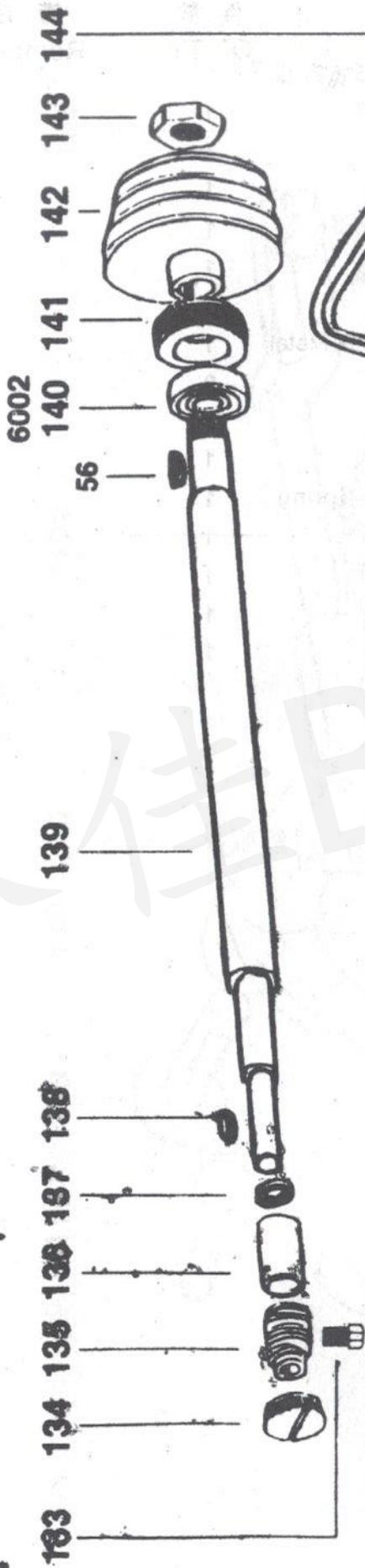
D.801 磨刀機構 KNIFE GRINDING MECHANISM

零件號碼 Part. No.	零件名稱	Name of Part	件數 Q' TY	備注 Remarks
89	磨刀石軸(段付)	Grindstone Shaft (9/32*28)反牙	1	
90	磨刀螺絲	Grindstone Set Screw (1/2*28)	1	
91	磨刀石	Grindstone	1	
92	磨石螺帽	Grindstone Set Nut (1/2*28)	1	
93	螺絲	Screw (5/16-24*13)	1	
94	滾珠承軸	Pullley Shaft Bearings (6200)	2	
95	磨石軸柱	Grindstone Shaft Bearing Holding Roller	1	
96	磨石軸架	Grindstone Shaft Beacket	1	
97	磨石軸臂	Grindstone Shaft Beacket Arm	1	
98	磨石臂彈簧	Grindstone Shaft Beacket Arm Spring	1	
99	螺帽	Nut (5/16-24*7)	3	
100	螺絲	Screw (5/16-24*32)	3	
101	螺絲	Screw (5/16-24*14)	2	
102	螺絲(段付)	Screw (5/16-24*8)	2	
103	皮帶定架軸	Belt Guide Bracket Shaft	1	
104	皮帶架彈簧	Belt Guide Bracket Spring	1	
105	推拔銷	Taper Pin	1	
106	皮帶定位架	Belt Guide Bracket	1	
107	螺絲	Screw (15/64-28*6)	2	
108	平墊圈	Washer	2	
109	滾珠承軸	Pulley Shaft Bearings (626)	4	
110	平皮帶輪	Belt Guide Pulleys	2	
111	皮帶輪軸	Belt Guide Pulleys Shaft	2	
112	螺絲	Screw (11/64-40*5.5)	2	
113	內皮帶	Grindstone Shaft Belt	1	
114	調整棒(中段付)	Grindstone Adjusting Screw Pipe (1/2*28*91)	1	
115	螺帽	Nut (1/2-28*7)	2	
116	石軸調螺絲	Grindstone Adjusting Screw	1	

E.801 送料調整機構 FEED REGULATING MECHANISM*

零件號碼 Part. No.	零件名稱	Name of Part	件數 Q' TY	備注 Remarks
117	固定螺絲	Roller Bracket Arm Center Pin Screw (5/16*24*15)	1	
118	托架臂梢	Roller Bracket Arm Center Pin	1	
119	托架臂	Roller Bracket Arm	1	
120	螺絲	Screw (16/64-28*14)	1	
121	滾輪托架	Roller Bracket	1	
122	螺絲	Screw (15/64-28*9)	1	
123	螺絲	Screw (15/64-40*3.5)	1	
124	拉伸掛鈎	Roller Bracket Arm Spring Hook Metal	1	
125	螺絲(段付)	Screw (15/64-28*6)	2	
126	螺絲	Screw (5/16-24)	1	
127	螺帽	Nut (5/16-24*11)	1	
128	拉伸彈簧組	Roller Bracket Turning Arm Spring	1	
129	托架轉臂	Roller Bracket Turning Arm	1	
130	螺絲	Screw (15/64-28)	1	
131	拉伸彈簧	Roller Bracket Arm Spring	1	
132	螺絲(段付)	Screw (15/64-28*8)	1	

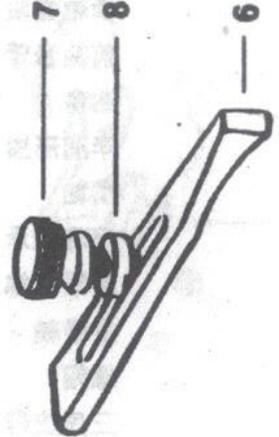
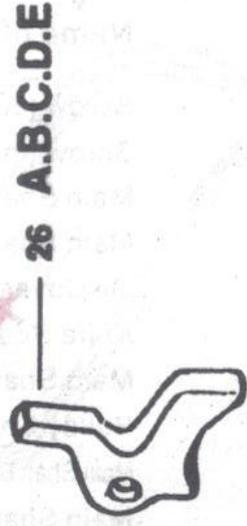
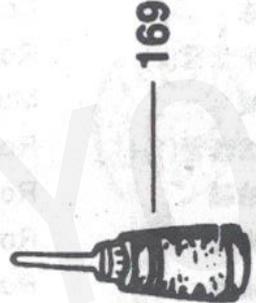
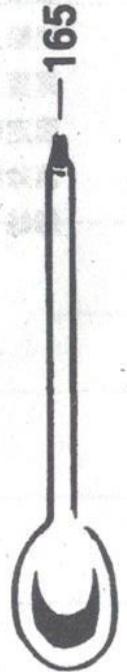
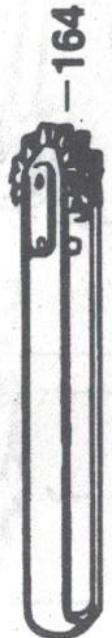
F 送料機構 FEED MECHANISM



F.801 送料機構 FEED MECHANISM

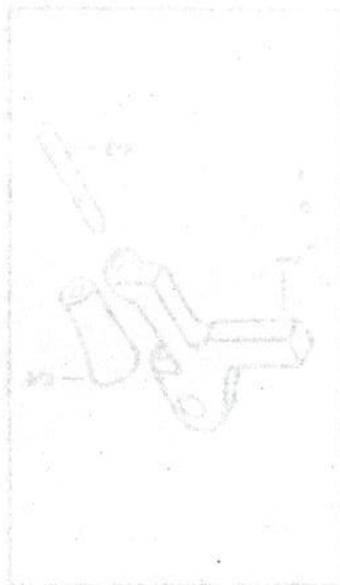
零件號碼 Part. No.	零件名稱	Name of Part	件數 Q' TY	備注 Remark
133	螺絲	Screw (1/8-28)	1	
134	螺絲	Screw (m24*1.0*7)	1	
135	橫軸齒輪	Main Shaft Worm Gear	1	
136	前軸套管	Main Shaft Front Bushing	1	
137	油塞	Oil Cover	1	
138	半圓形鍵	Knife Shaft Key	1	
139	橫軸	Main Shaft	1	
140	滾珠軸承	Pulley Shaft Bearings(6002)	1	
141	壓緊螺絲	Main Shaft Bearing Holder Screw (36*1.5)	1	
142	皮帶輪	Main Shaft Pulley	1	
143	螺帽	Nut (M14*1.5*8)	1	
144	三角皮帶	Main Shaft Belt	1	
145	螺絲	Screw (9/64-40*8.5)	1	
146	齒輪套管(2)	Roller Driving Shaft Metel (2)	1	
147	鋼輪	Main Shaft Worm Gear Wheel	1	
148	齒輪套管(1)	Roller Driving Shaft Metel (1)	1	
149	滾輪軸	Roller Driving Shaft	1	
150	金光棒	Roller Driving Shaft Join	1	
151	滾輪軸	Roller Shaft	1	
152	鵝卵石	Eggstone	1	
153	蛋石內軸	Roller	1	
154	平墊圈	Roller Washer	1	
155	螺帽	Nut (9/64-40*3)	2	
156	消除止板	Waste Clear Metal	1	
157	彈簧	Waste Clear Metal Spring	1	
158	固定軸	Waste Clear Metal Shaft	1	
159	消除板	Waste Clear Metal Leather	1	
160	螺絲	Screw (9/64-40*10)	2	

G 附件 ACCESSORIES

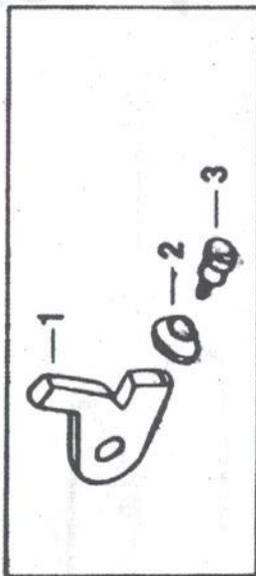


G.801 附件 ACCESSORIES

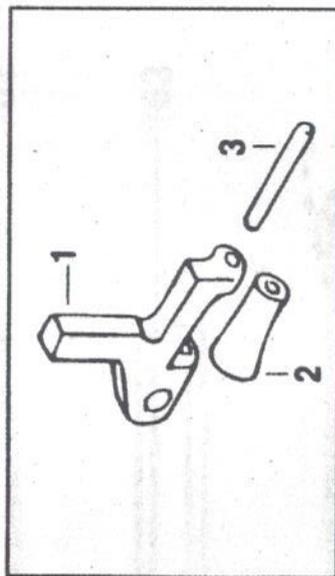
零件號碼 Part. No.	零件名稱	Name of Part	件數 Q' TY	備注 Remarks
161	工具袋	Accessory Bag	1	
162	刀螺帽扳手	Knife Shaft Spanner	1	
163	磨刀石起子	Grindstone Nut Spanner	1	
164	磨刀修平器	Grindstone Dresser	1	
165	刀片蓋棒	Knife Linner Cover Remove	1	
166	螺絲起子(大)	Driver(Large)	1	
167	後鈕固定銷	Hinge Pins	2	
168	後鈕座	Hinges	2	
169	油壺(中)	Oiler(Middle)	1	
170	磨刀石棒組	Bar Type Grindstone	1	
171	木螺絲	Screw(5.5*25)	4	
72	刀片調把手	Knife Adjusting Handle	1	
26	壓板	Pulley Shaft Flange Screws	1	
7	螺絲	Screw(M*1.0*17)	1	
8	平墊圈	Washer	1	
6	定規	Ruler	1	



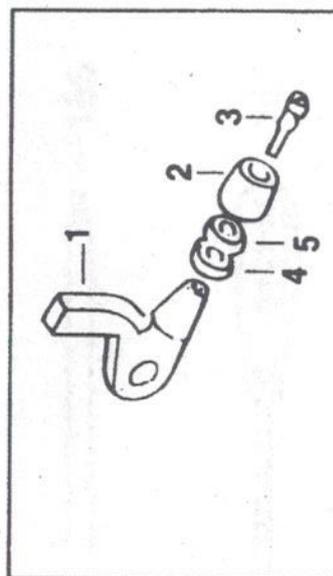
H 特別配件組 Special Parts



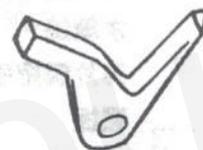
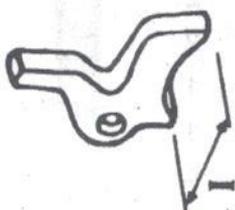
26H



26I



		NO. X SPECIFICATION	PART NO.	
A	B			C
		55		
		50		
		40		
		30		
		20		



26F



26G