



BEYOUNG®
本佳牌工业用缝纫机

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BEYOUNG BRAND INDUSTRIAL SEWING MACHINE

零件分解图

PARTS BOOK/ INSTRUCTION BOOK

MODEL: BM-591A

BM-592A

本佳科技(香港)有限公司

BEYOUNG TECHNOLOGY (HK) CO., LTD.

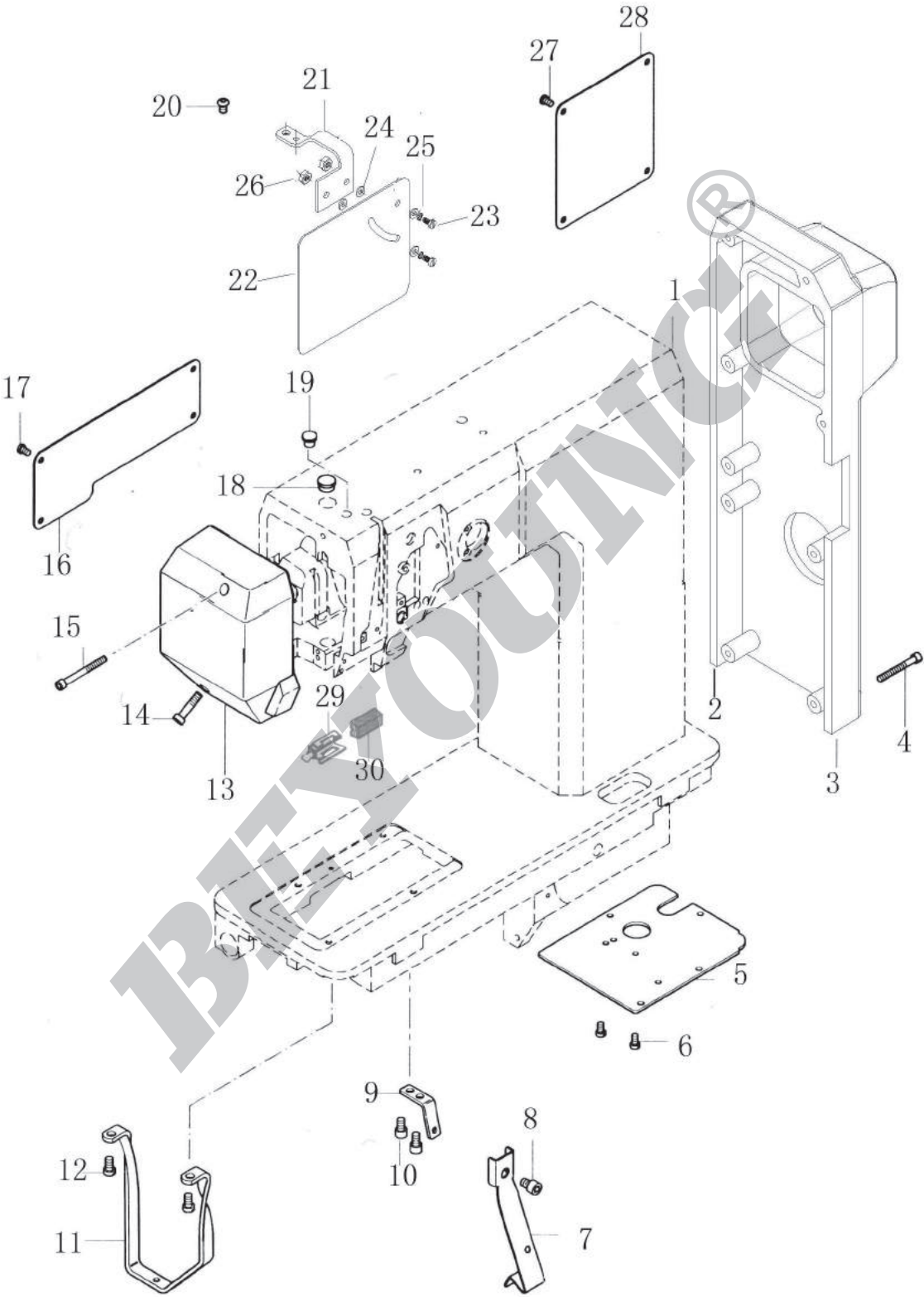
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A. Arm bed and its accessories 机壳部件

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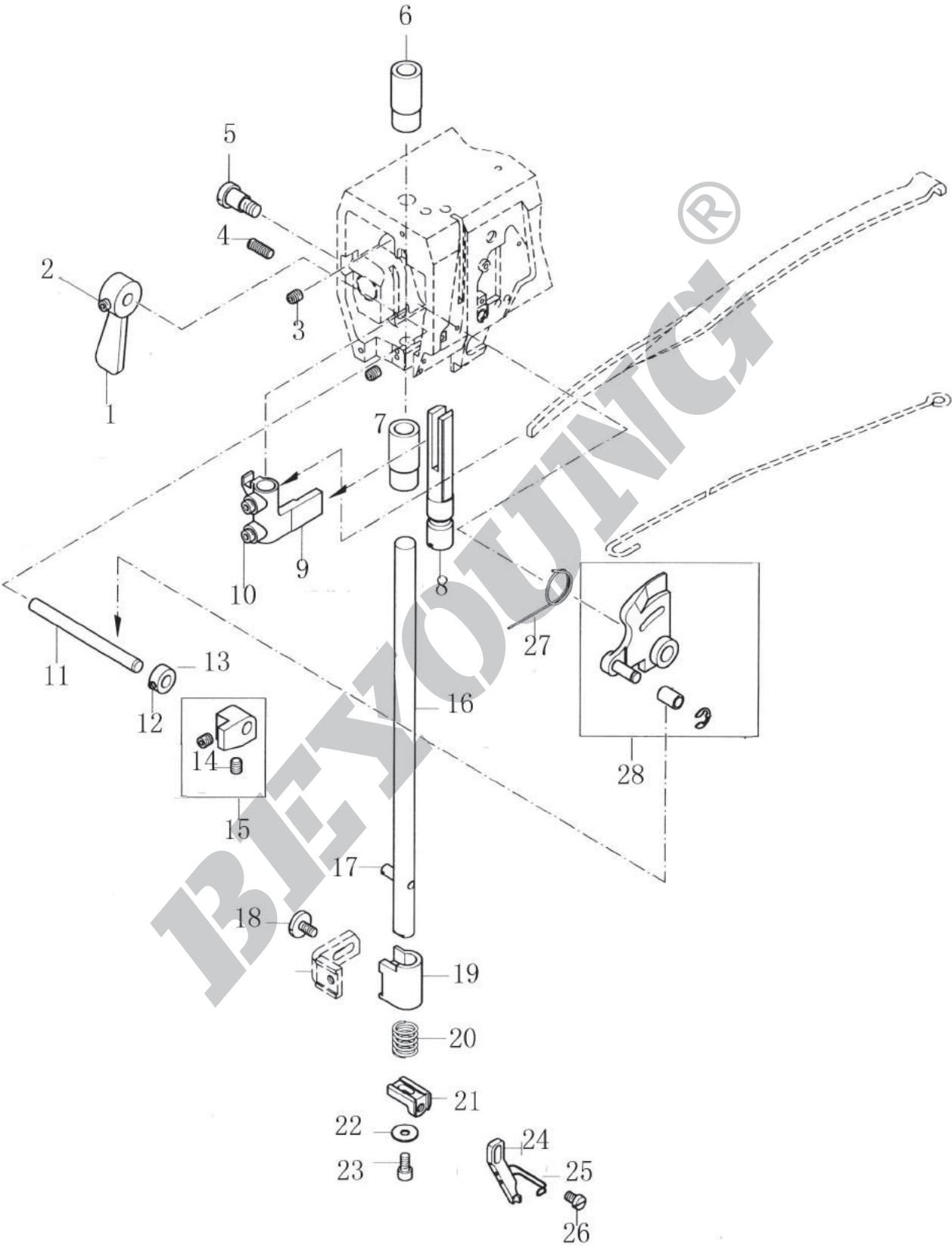
A. Arm bed and its accessories 机壳部件



B.Presser bar parts 压杆部件

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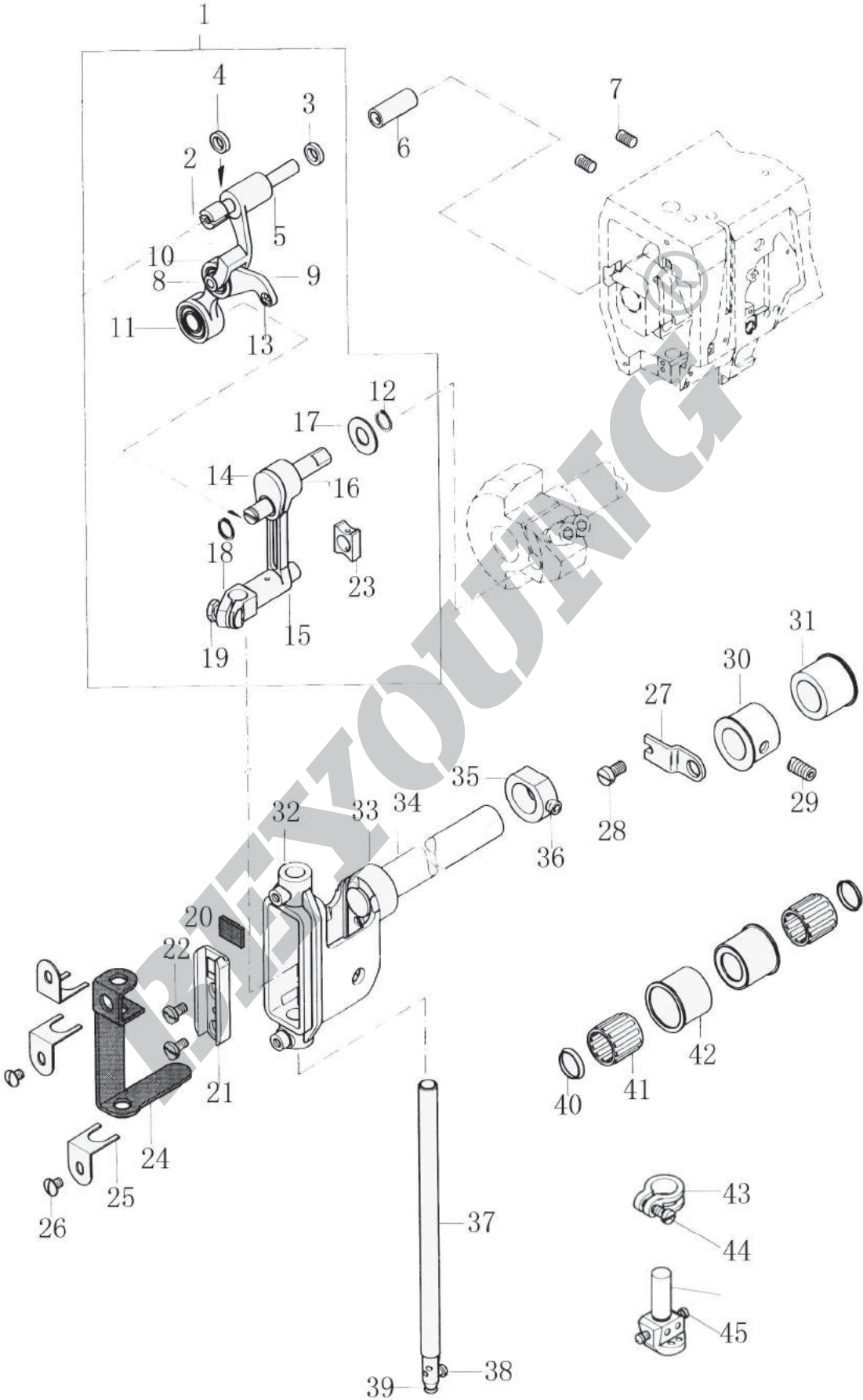
B.Presser bar parts 压杆部件



C. Needle bar holder parts 针棒座部件

No.	Part No.	Name	名称	1NEEDLE	2NEEDLE
1	7.02.01.353	Thread take-up assy.	天秤组件	1	1
2		Thread take-up fixed pin	天秤固定销	1	1
3		Plastic stop ring	塑料挡圈	2	2
4		Needle bearing	滚针轴承	2	2
5		Thread take-up holder	天秤固定架	1	1
6		Thread take-up shaft bushing	天秤轴套管	1	1
7	7.02.15.049	Set screw	紧定螺钉 GB/T 80 M5×8	2	2
8		Screw	螺钉	1	1
9		Thread take-up lever	天秤杆	1	1
10		Bearing	轴承 624-2Z	1	1
11		Bearing	轴承 628/8-2Z	1	1
12	7.02.18.030	Elastic retaining ring	轴用弹性挡圈 GB/T 894.1 8	2	2
13		Thread path	线道	1	1
14	7.02.06.001	Thread take-up crank	天秤曲柄	1	1
15	7.02.05.005	Needle bar connector	针棒连接器	1	1
16	7.02.04.006	Needle bearing	滚针轴承 HK 1010	1	1
17	7.02.18.009	Washer	垫圈	1	1
18	7.02.05.006	Needle bar fixer	针棒固定器	1	1
19	7.02.15.066	Needle bar fixer screw	螺钉 M5×10	1	1
20	7.02.16.011	Oil felt	油棉	1	1
21	7.02.12.001	Needle bar connector guide slot	针棒连接器导槽	1	1
22	7.02.15.021	Guide slot screw	导槽螺钉 M4×6	2	2
23	7.02.12.002	Needle bar guide slide block	针棒导引滑块	1	1
24	7.02.16.012	Oil felt	油棉	1	1
25	7.02.17.005	Oil felt holder	油棉压板	3	3
26	7.02.15.022	Oil felt pressing plate screw	油棉压板螺钉 M4×4.5	2	2
27	7.02.17.001	Fixed plate of needle bar holder	针棒座固定板		1
28	7.02.15.022	Fixed plate screw	固定板螺钉 M4		1
29	7.02.15.064	Set screw	紧定螺钉 M6×12		1
30	7.02.08.025	Bushing	套管		1
31	7.02.08.026	Bushing	套管		1
32	7.02.13.001	Needle bar holder	针棒座	1	1
33	7.02.10.012	Pin	锥销	1	1
34	7.02.03.007	Main shaft	针送主轴	1	1
35	7.02.09.001	Collar	定环	1	1
36	7.02.15.054	Set screw	紧定螺钉 M6×0.75×5	1	1
37	7.02.03.006	Needle bar	针棒	1	
	7.02.03.018	Needle bar	针棒		1
38	7.02.15.019	Needle clamp screw	针夹螺钉 M3×4	1	
39	7.02.14.005	Needle bar thread stand	针棒线挂		
40	7.02.18.002	Disk type washer	盘形垫圈	2	
41	7.02.04.010	Needle bearing	滚针轴承 K 15×19×17	2	
42	7.02.08.004	Bushing	套管	2	
43	7.02.08.024	Needle clamp bushing	针夹套管		1
44	7.02.15.040	Bushing screw	套管螺钉		1
45	7.02.02.007	Needle holder	针榴		1
46		Needle holder screw	针榴螺钉		2

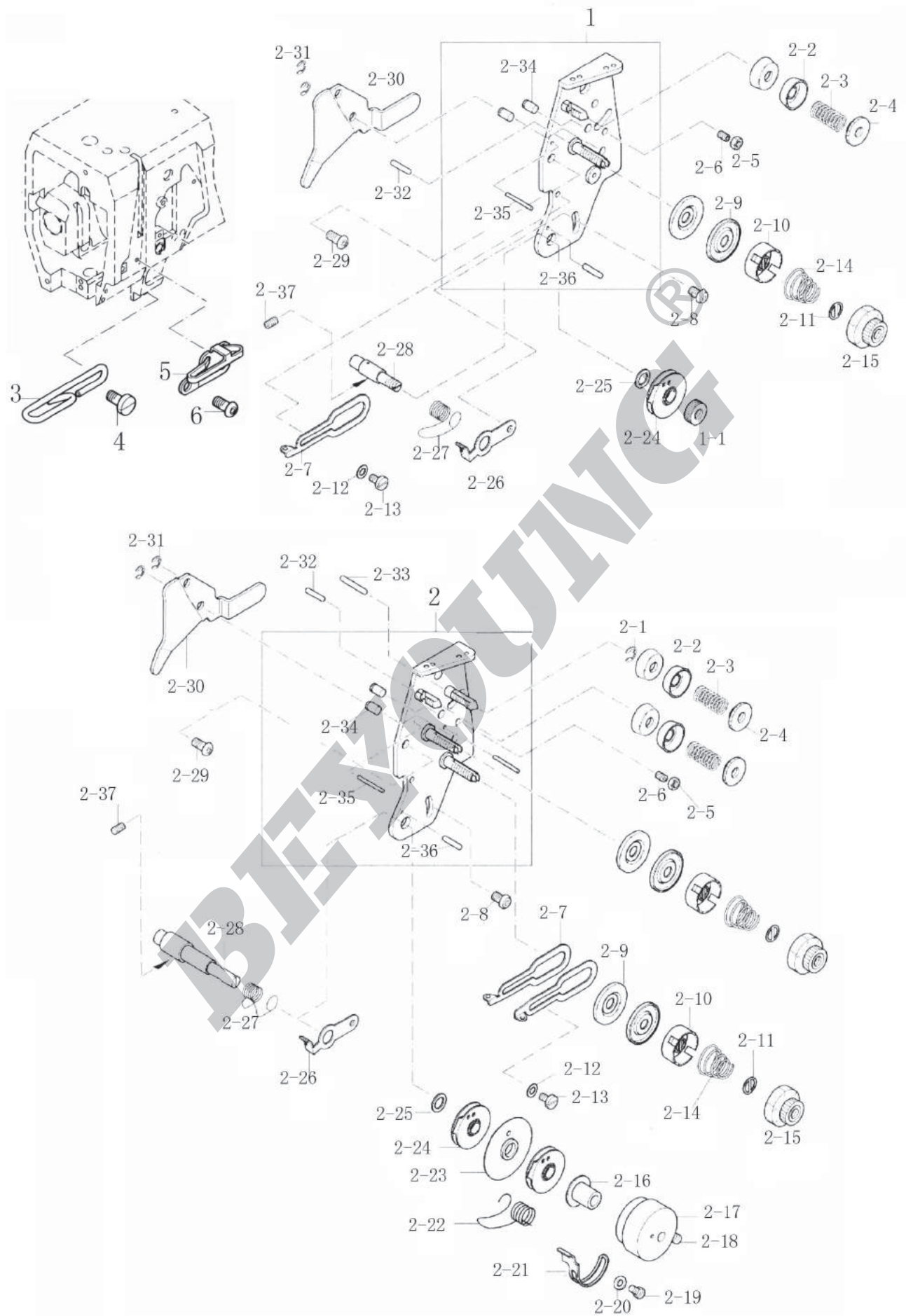
C. Needle bar holder parts 针棒座部件



D.Thread tension regulator parts 夹线调节器部件

No.	Part No.	Name	名称	1NEEDLE	2NEEDLE
1	7.02.01.280	Thread tension regulator assy.	单针沙拉组	1	
1-1		Nut	螺母	1	
2	7.02.01.282	Thread tension regulator assy.	双针沙拉组		1
2-1.		E type ring	E形卡簧		1
2-2.		Thread tension plate(Small)	小夹线板	1	2
2-3.		Spring	弹簧	1	2
2-4.		Screw	螺丝	1	2
2-5.		Nut	螺帽	1	1
2-6.		Screw	螺丝	1	1
2-7.		Thread guide plate	过线板	1	2
2-8.		Screw	螺丝	1	1
2-9.		Thread tension disk	夹线板	2	4
2-10.		Tension disk	线调整压盘	1	2
2-11.		Washer	线调整垫圈	1	2
2-12.		Washer	华司	1	1
2-13.		Screw	螺丝	1	1
2-14.		Adjusting spring	调整弹簧	1	2
2-15.		Nut	螺帽	1	2
2-16.		Position shaft	定心轴		1
2-17.		Bushing collar	衬套定环		1
2-18.		Screw	螺丝		1
2-19.		Screw	螺丝		1
2-20.		Washer	华司		1
2-21.		Spring adjuster	弹簧调节器		1
2-22.		Thread take-up spring	挑线弹簧		1
2-23.		Fixed plate	固定板		1
2-24.		Spring disk	弹簧盘	1	2
2-25.		Washer	华司	1	1
2-26.		Ring	过线环	1	1
2-27.		Thread take-up spring	挑线弹簧	1	1
2-28.		Thread tension stud	调整螺丝杆	1	
2-28-1		Thread tension stud	调整螺丝杆		1
2-29	7.02.15.960	Screw	螺丝	1	1
2-30		Thread tension releasing plate	松线板	1	1
2-31		E type ring	E形卡簧	2	2
2-32		Thread releasing pin	松线销	1	1
2-33		Thread releasing pin	松线销	1	1
2-34		Fixed pin	固定销	2	2
2-35		Thread releasing pin	松线销	1	2
2-36		Thread releasing pin	松线销	1	1
2-37	7.02.15.049	Screw	螺丝	1	1
3	7.02.14.110	Lower thread guide claw	下过线勾	1	1
4	7.02.15.965	Lower thread guide claw screw	下过线勾螺钉	1	1
5	7.02.14.004	Thread stand	线挂	1	1
6	7.02.15.960	Thread stand screw	线挂螺钉	1	1

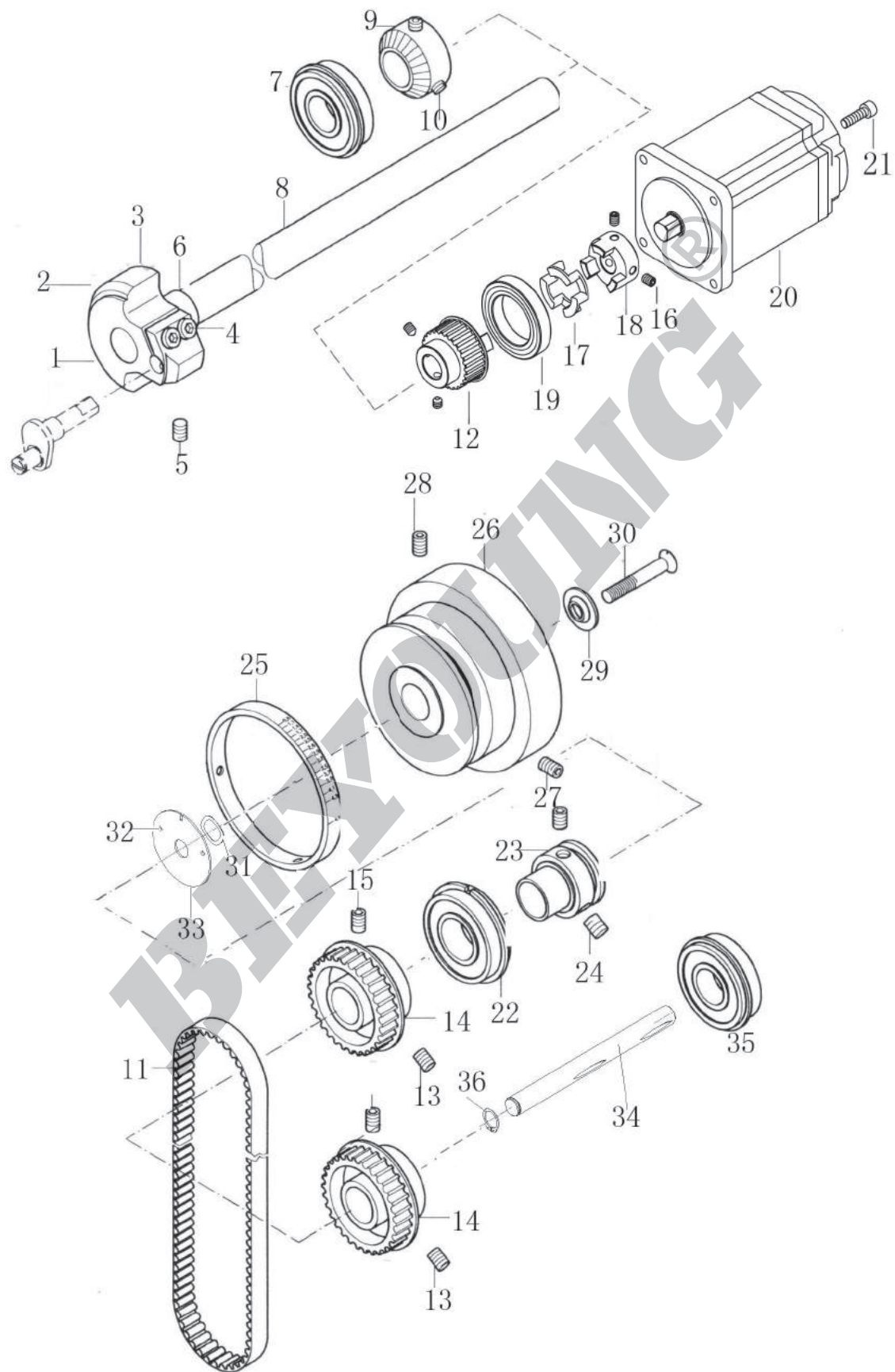
D.Thread tension regulator parts 夹线调节器部件



E. Main shaft driving parts 主动轴传动部件

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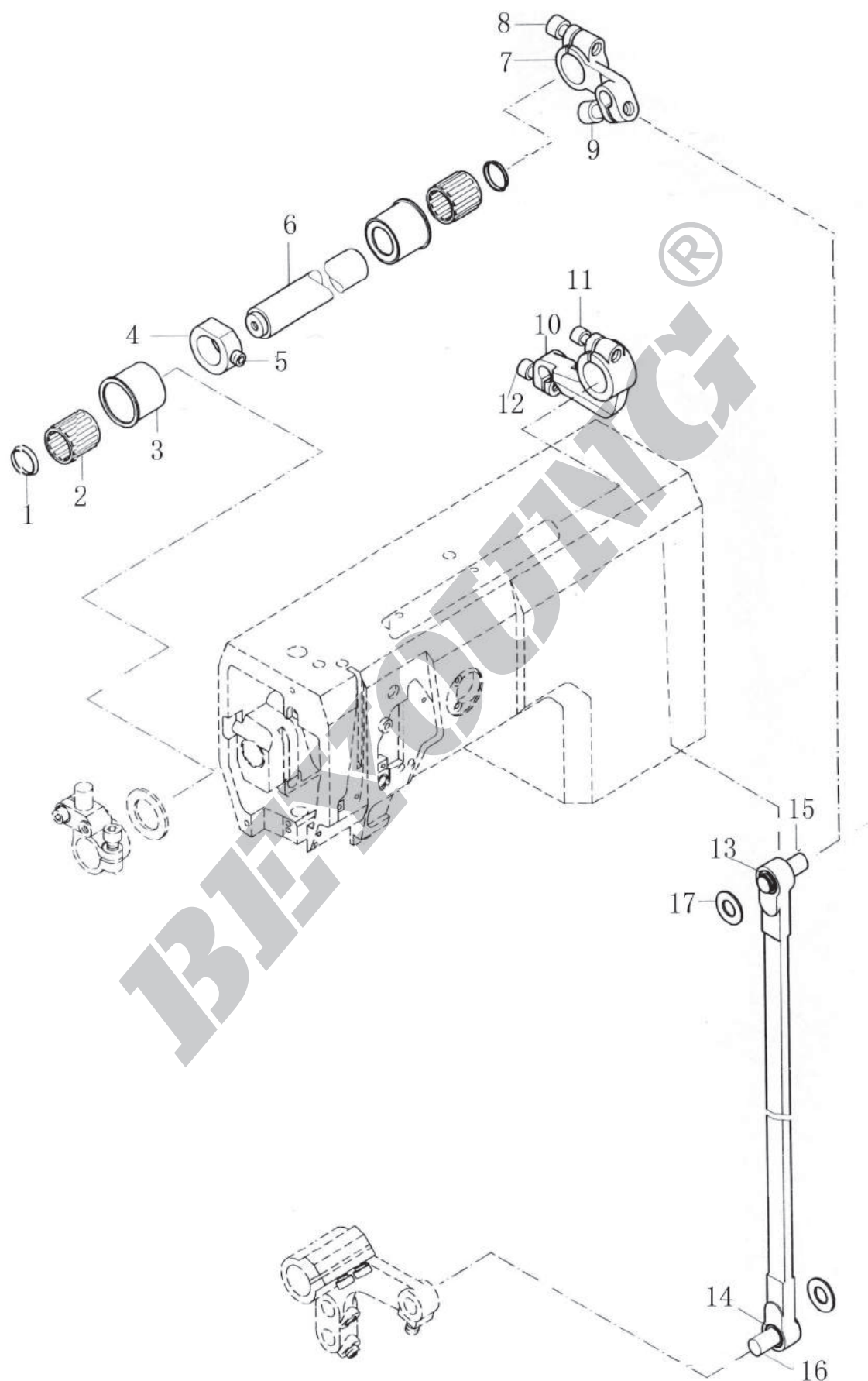
E. Main shaft driving parts 主动轴传动部件



F. Upper side shaft feed parts 上边轴输送部件

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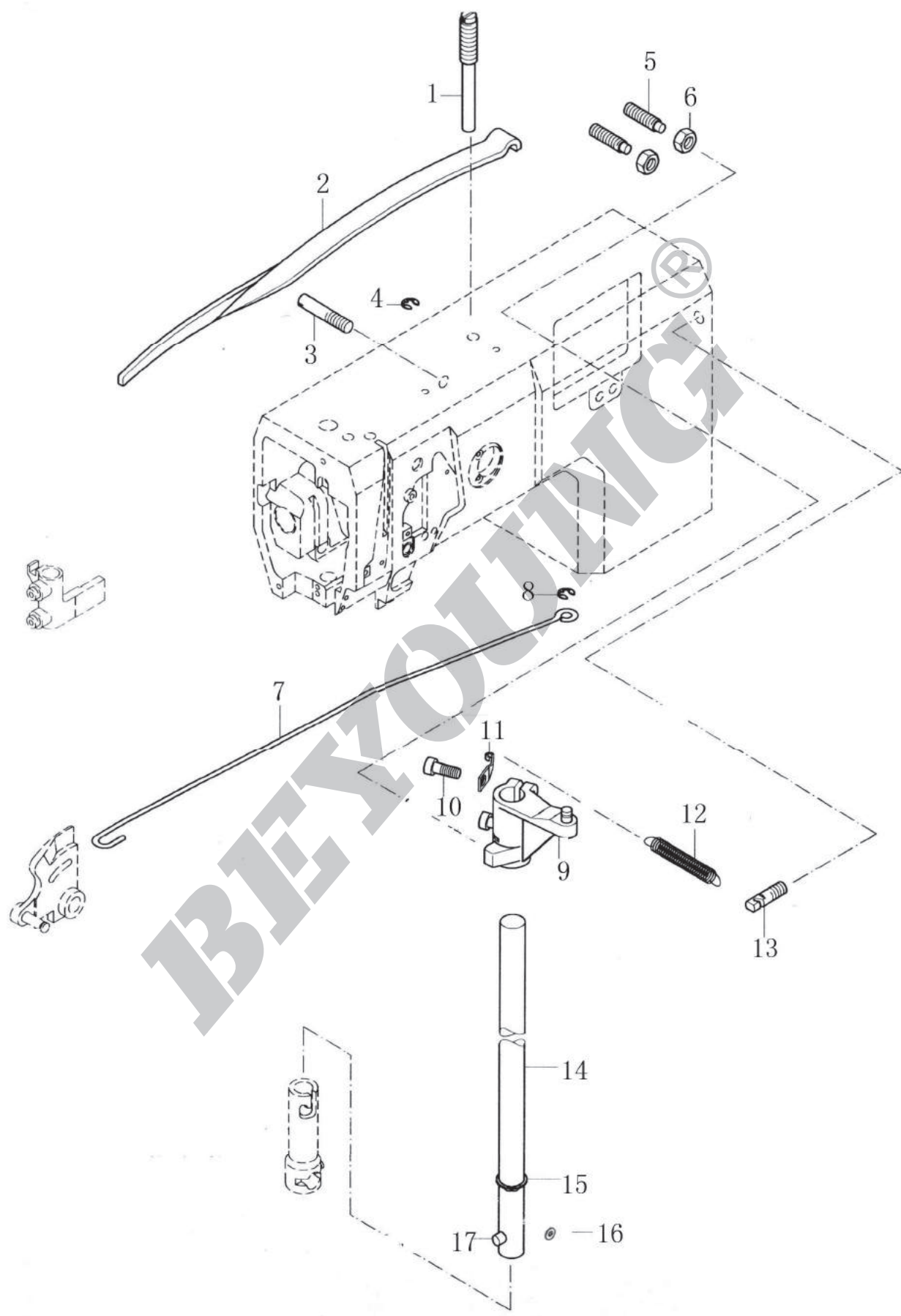
F. Upper side shaft feed parts 上边轴输送部件



G. Presser foot lifting parts 压脚提升部件

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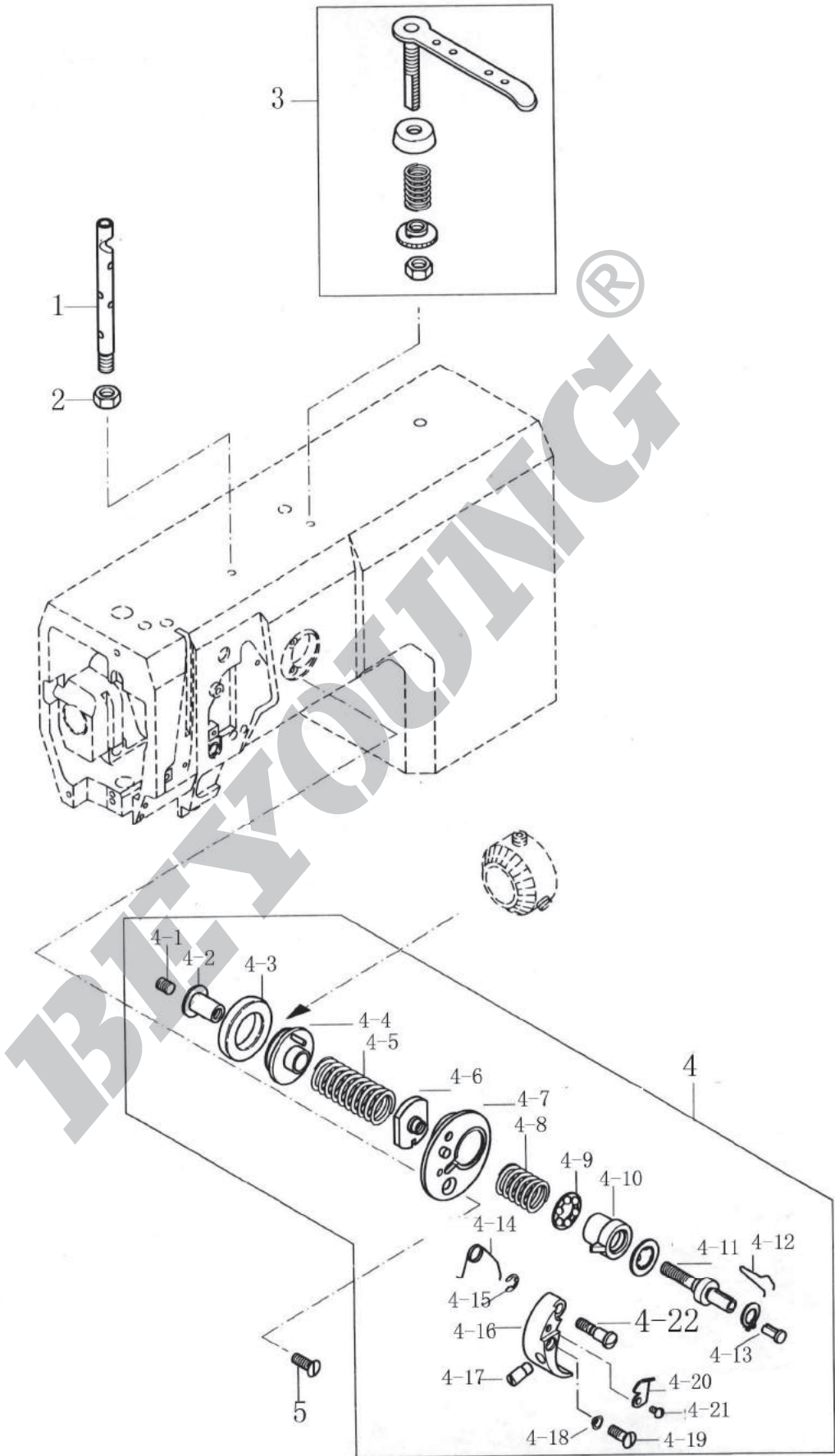
G. Presser foot lifting parts 压脚提升部件



H. Bobbin winder parts 绕线器部件

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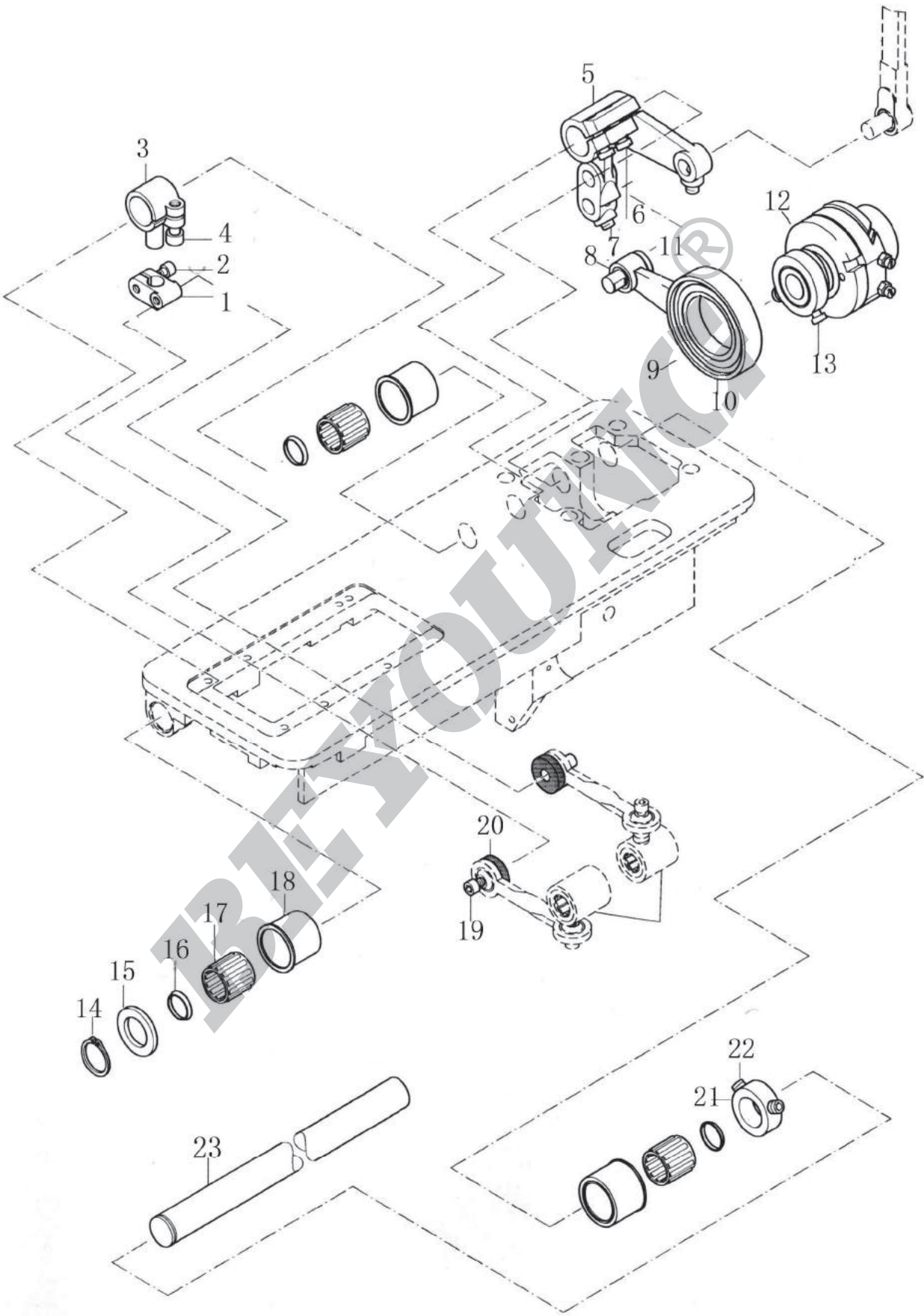
H. Bobbin winder parts 绕线器部件



I. Stitch length adjustment parts 针距调节部件

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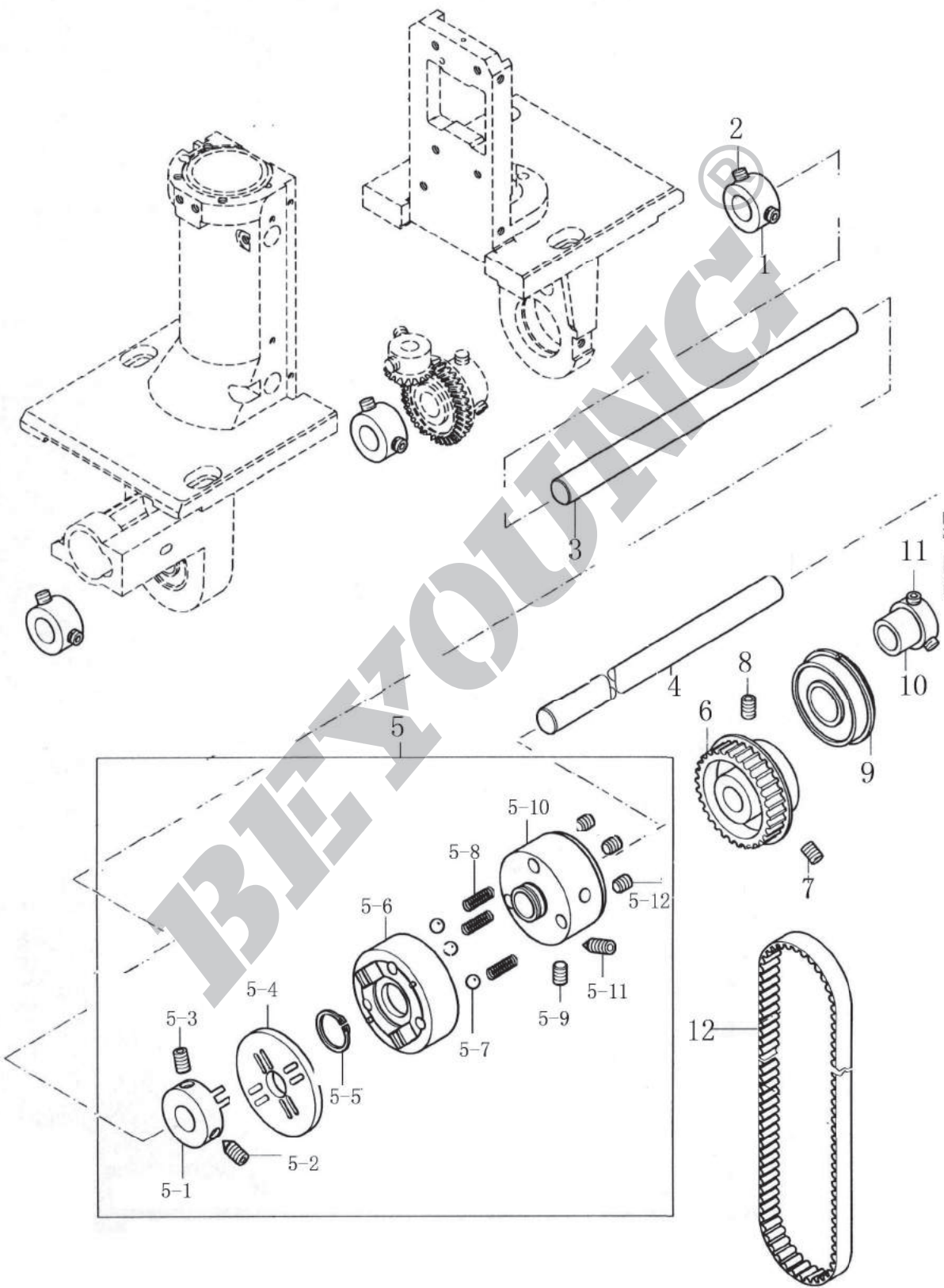
I. Stitch length adjustment parts 针距调节部件



J. Clutch set parts 离合器部件

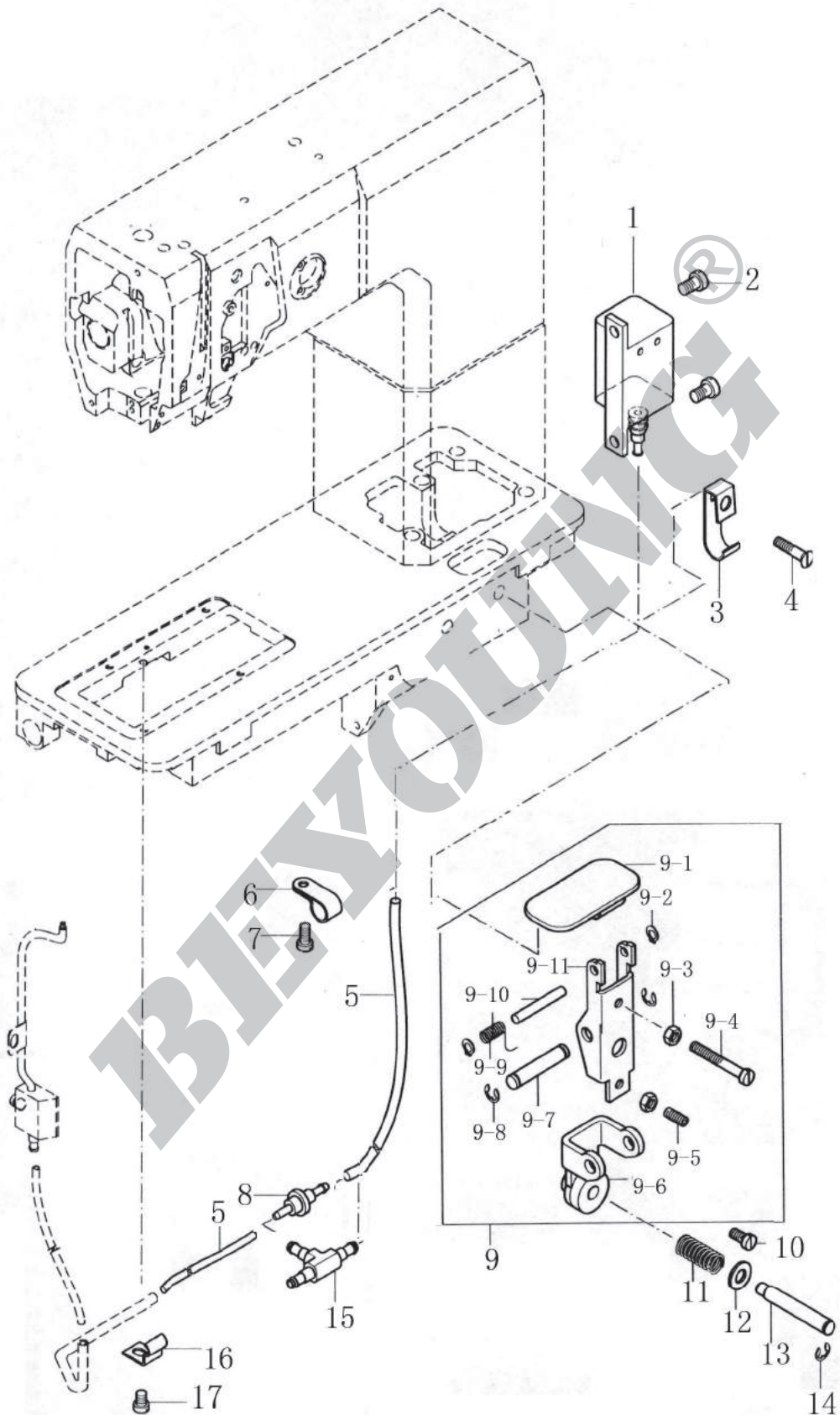
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J. Clutch set parts 离合器部件



K. Oil lubrication parts 润滑部件

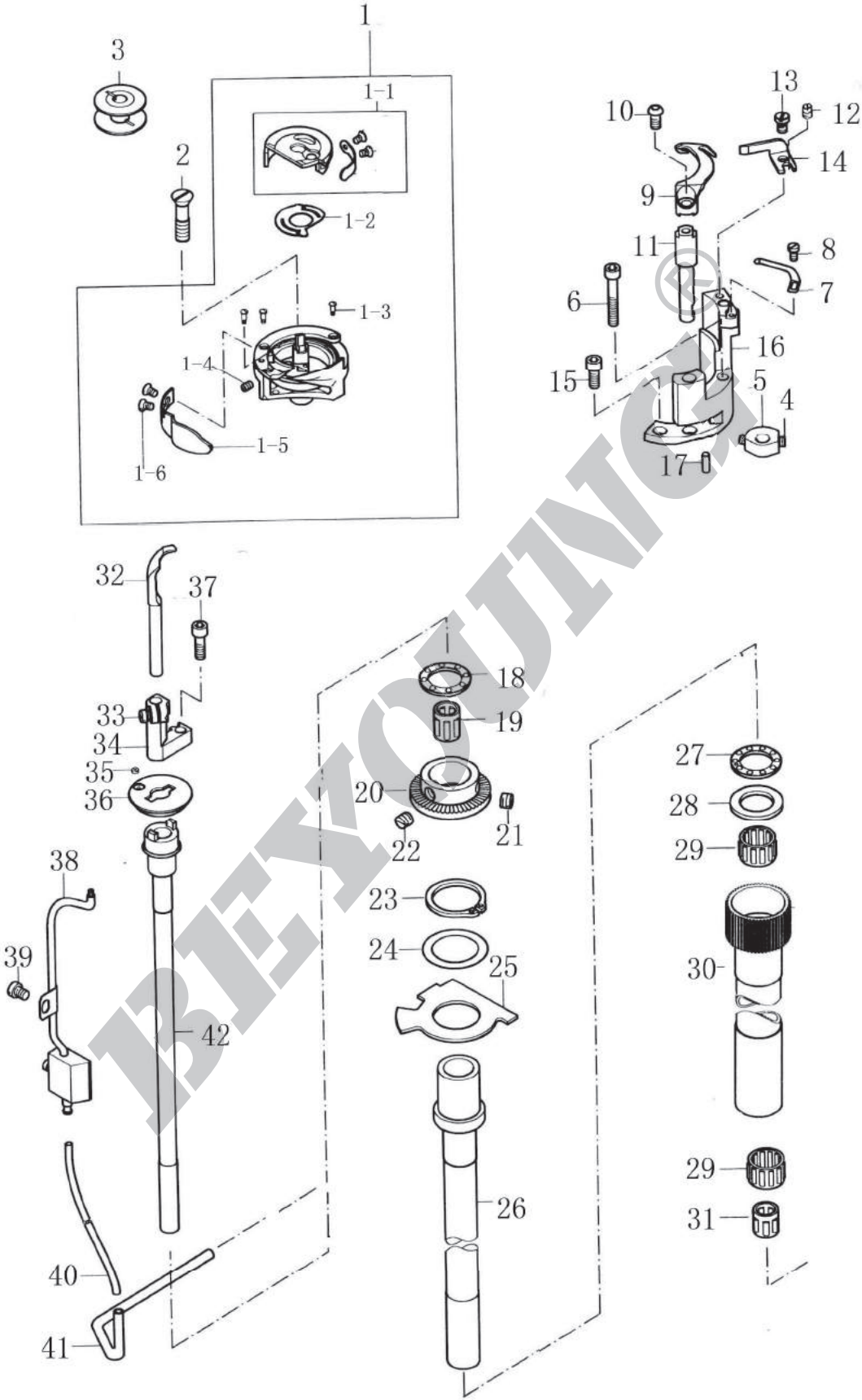
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L. Hook parts (Left) 旋梭勾线、剪线部件 (左)

No.	Part No.	Name	名称	1NEEDLE	2NEEDLE
1	7.02.01.285	Hook assy.	旋梭组件		1
1-1		Bobbin case	旋梭壳组		1
1-2		Elastic gasket	阻尼弹片		1
1-3		Screw	螺钉		3
1-4		Screw	螺钉		1
1-5		Needle guard slice	护针片		1
1-6		Screw	护针片螺钉		2
2	7.02.15.038	Screw	旋梭螺钉 M5×20		1
3	7.02.21.385	Bobbin	锁芯		1
4	7.02.15.047	Screw	螺钉		2
5	7.02.07.205	Driven gear	动刀传动齿轮		1
6	7.02.15.799	Screw (Long)	螺钉 (长) GB/T 70.1 M4×25		1
7	7.02.20.051	Thread trimming clamp plate	剪线夹线板		1
8	7.02.15.801	Screw	夹线板螺钉		1
9	7.02.20.052	Movable knife	动刀		1
10	7.02.15.973	Screw	动刀螺钉		1
11	7.02.03.342	Driven shaft	动刀转动轴		1
12	7.02.10.458	Eccentric pin	偏心销		1
13	7.02.15.433	Screw	定刀螺钉 M4×6		1
14	7.02.20.050	Fixed knife	定刀		1
15	7.02.15.063	Screw (Short)	螺钉 (短) GB/T 70.1 M4×10		1
16	7.02.01.352	Movable knife bracket	动刀架组件		1
17	7.02.10.370	Position pin	定位销		1
18	7.02.04.019	Bearing	平面轴承		1
19	7.02.04.018	Needle bearing	滚针轴承 K8×11×13		1
20	7.02.07.206	Gear	送料平面齿轮		1
21	7.02.15.054	Screw	齿轮螺钉 M6×0.75×5		1
22	7.02.15.247	Set screw	齿轮紧定螺钉		2
23	7.02.18.255	Elastic retaining ring	轴用弹性挡圈		1
24	7.02.18.256	Washer	垫圈		1
25	7.02.11.386	Oil guard plate	防油板		1
26	7.02.08.027	Bushing	釜轴中套管		1
27	7.02.04.113	Bearing	推力轴承 BTM14222.5		1
28	7.02.18.257	Washer	垫圈		1
29	7.02.04.020	Bearing	轴承 K14×17×10		2
30	7.02.01.356	Bushing	釜轴外套管		1
31	7.02.04.009	Needle bearing	滚针轴承 K8×11×10		1
32	7.02.01.288	Thread distributing claw	分线勾		1
33	7.02.15.420	Screw	螺钉 GB/T 65 M4×6		1
34	7.02.01.289	Thread distributing claw bracket	分线勾座		1
35	7.02.16.300	Seal ring	密封圈		1
36	7.02.11.385	Oil supply plate	旋梭供油板		1
37	7.02.15.577	Screw	螺钉 GB/T 70.1 M4×12		1
38	7.02.16.303	Oil supply valve	旋梭供油阀组件		1
39	7.02.15.022	Screw	螺钉 M4×4.5		1
40	7.02.16.047	Oil tube	油管		1
41	7.02.16.309	Copper oil tube	铜油管		1
42	7.02.03.340	Shaft	旋梭轴		1

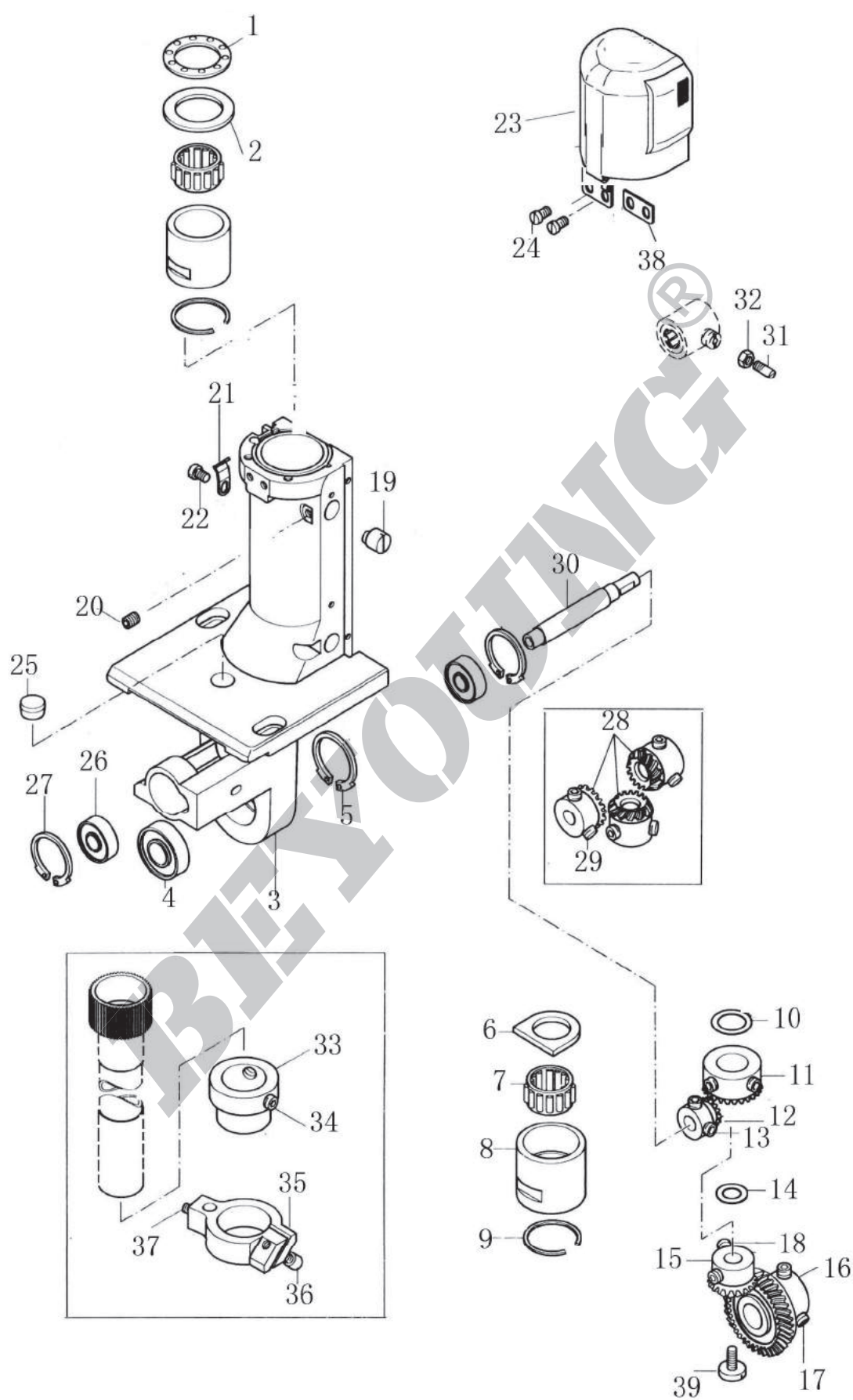
L. Hook parts (Left) 旋梭勾线、剪线部件 (左)



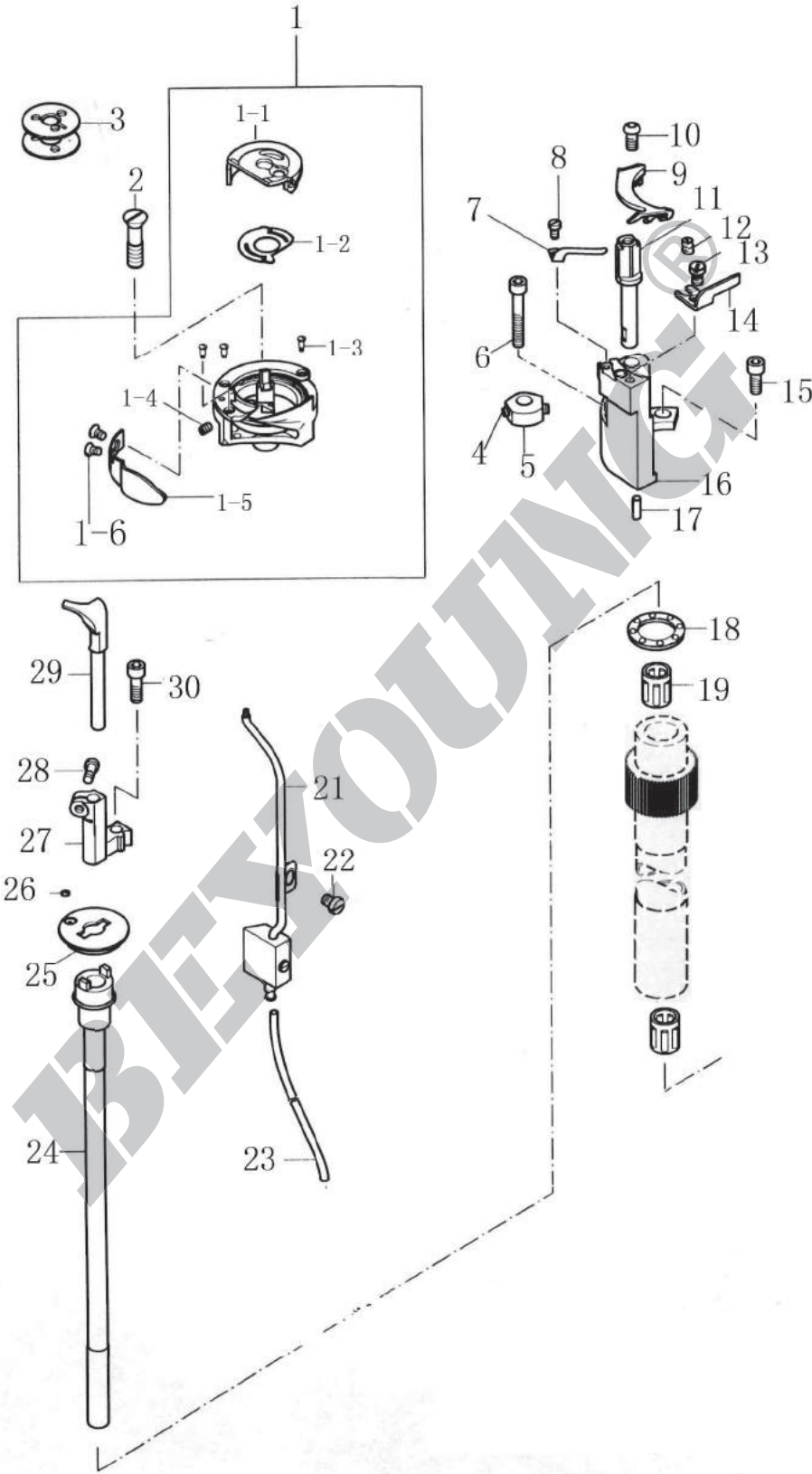
M. Left side bracket parts 边座部件 (左)

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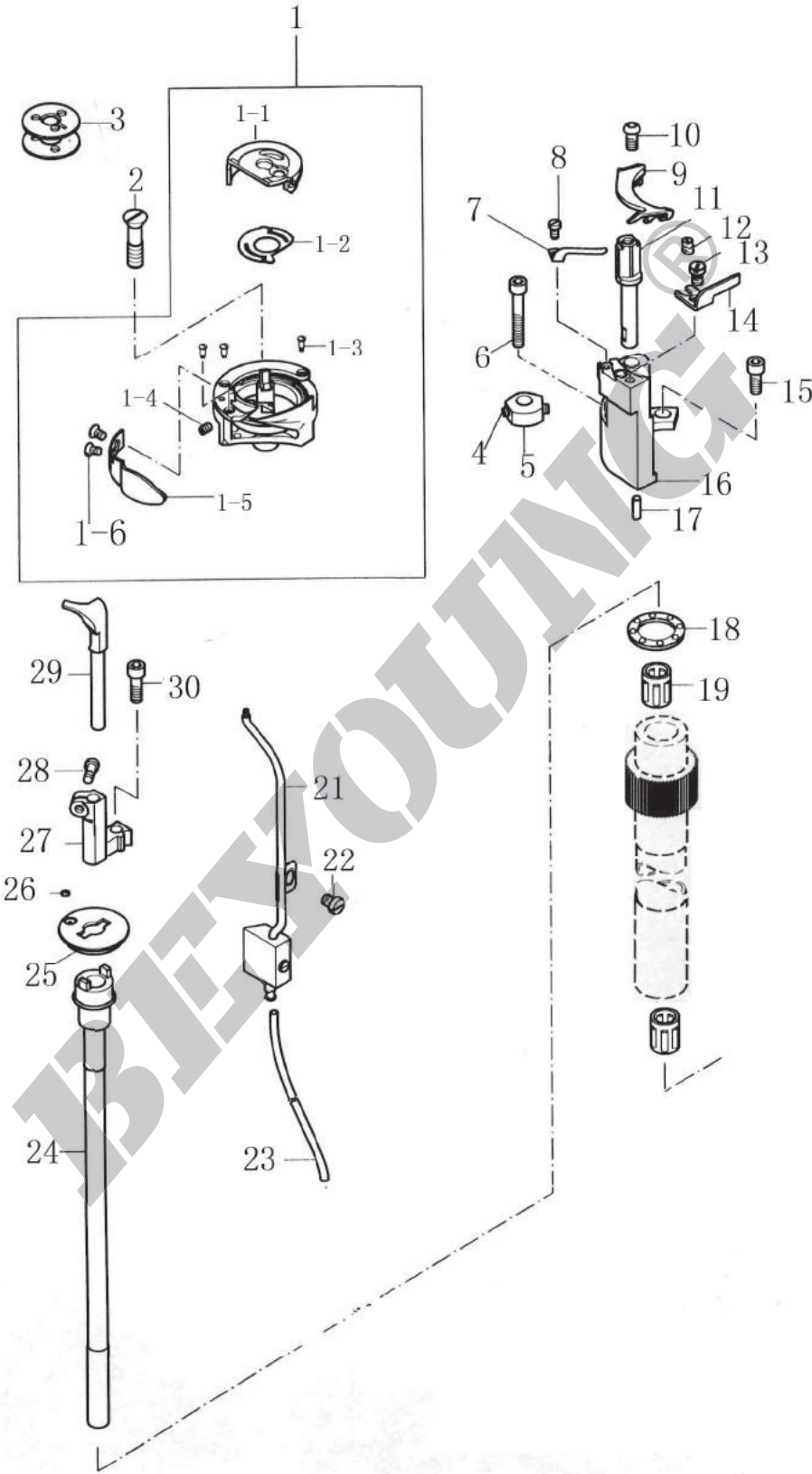
M. Left side bracket parts 边座部件（左）



N. Hook thread parts (Right) 旋梭勾线、剪线部件 (右)



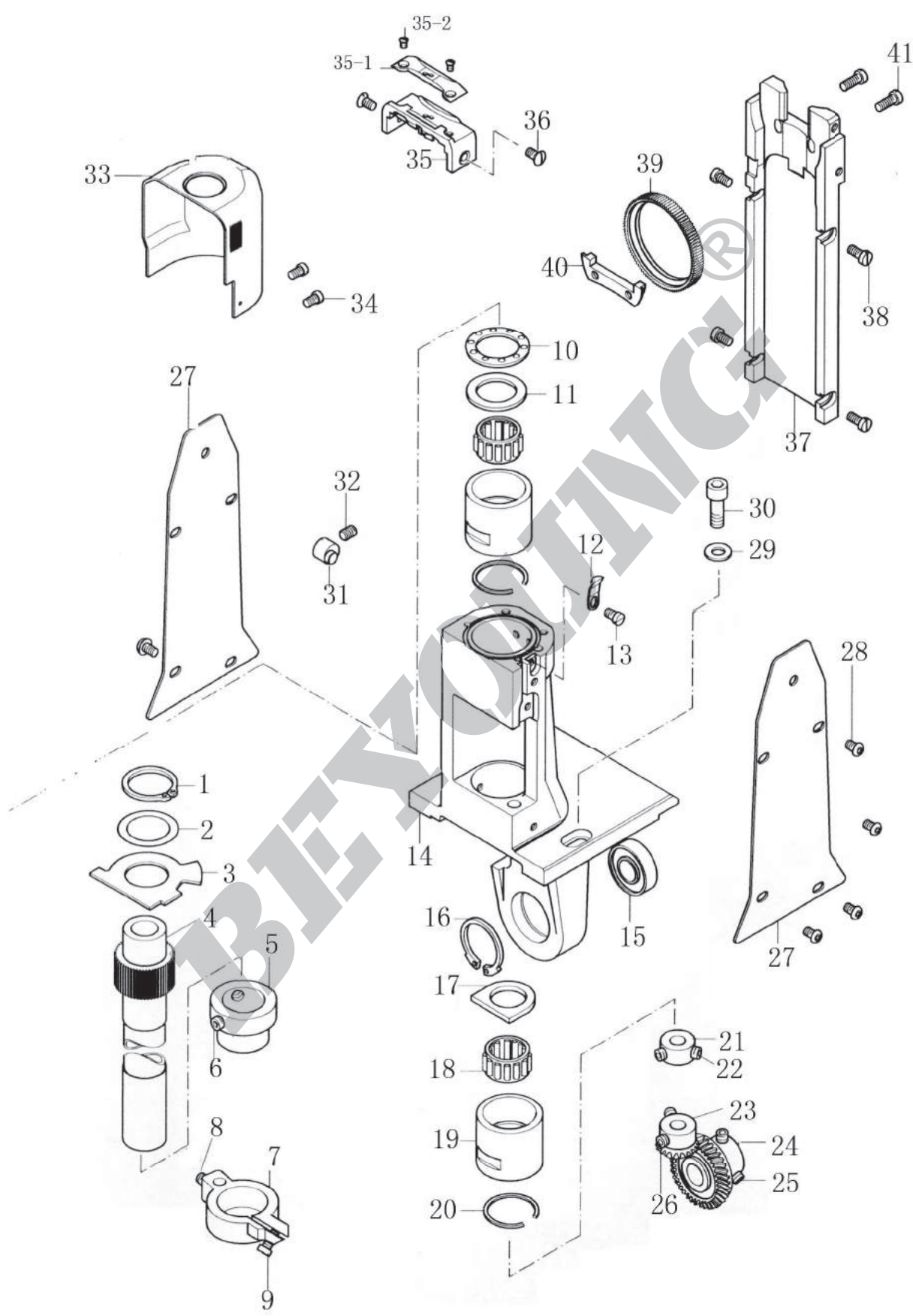
N. Hook thread parts (Right) 旋梭勾线、剪线部件 (右)



O. Right side bracket parts 边座部件（右）

No.	Part No.	Name	名称	1NEEDLE	2NEEDLE
1	7.02.18.251	Elastic retaining ring	轴用弹性挡圈 GB/T 894.1 21	1	1
2	7.02.18.252	Washer	垫圈	1	1
3	7.02.11.386	Oil guard plate	防油板	1	1
4	7.02.08.392	Bushing	釜轴套管	1	1
5	7.02.09.080	Bushing collar	釜轴套管紧圈	1	1
6	7.02.15.054	Screw	螺钉 M6×0.75×6	2	2
7	7.02.06.279	Thread trimming crank	剪线曲柄	1	1
8	7.02.15.056	Crank screw	曲柄螺钉 GB/T 74 M5×5	1	1
9	7.02.15.063	Set screw	紧定螺钉 GB/T 70.1 M4×10	1	1
10	7.02.04.111	Bearing	推力轴承 BTM20303.5	1	1
11	7.02.18.253	Washer	垫圈	1	1
12	7.02.17.350	Spring plate	弹簧板	1	1
13	7.02.15.433	Screw	弹簧板螺钉 M4×6	1	1
14	7.02.13.29001	Side bracket (Right)	右边座	1	1
15	7.02.04.110	Ball bearing	滚珠轴承 6001-2Z	1	1
16	7.02.18.250	Elastic retaining ring	孔用弹性挡圈	1	1
17	7.02.16.301	Oil felt	羊毛毡	1	1
18	7.02.04.112	Needle bearing	滚针轴承 K20×24×13	2	2
19	7.02.08.393	Bushing	釜轴轴套	1	1
20	7.02.18.254	Elastic retaining ring	弹性挡圈	1	1
21	7.02.09.115	Washer	挡圈	1	1
22	7.02.15.054	Screw	螺钉 M6×0.75×5	2	2
23	7.02.07.011	Gear (Small)	齿轮（小）	1	1
24	7.02.07.012	Gear (Large)	齿轮（大）	1	1
25	7.02.15.050	Screw	齿轮螺钉 M6×0.75×8	2	2
26	7.02.15.054	Screw	齿轮螺钉 M6×0.75×5	2	2
27	7.02.11.384	Cover plate	边盖板	1	
	7.02.11.486	Cover plate	边盖板	1	
	7.02.11.485	Cover plate	边盖板		2
		Cover plate	边盖板		1
28	7.02.15.973	Cover plate screw	边盖板螺钉	8	8
29	7.02.18.003	Washer	垫圈	2	2
30	7.02.15.965	Screw	螺钉 GB/T 70.1 M6×16	2	2
31	7.02.10.011	Adjusting pin	调整销	1	1
32	7.02.15.035	Adjusting pin set screw	调整销紧定螺钉 GB/T 73 M4×6	1	1
33	7.02.02.391	Post cap assy.	釜盖	1	1
34	7.02.15.005	Set screw	紧定螺钉 GB/T 65 M4×8	2	4
35	7.02.01.284	Needle plate	双针针板		1
35-1	7.02.23.111	Small needle plate	小针板		1
35-2	7.02.23.112	Small needle plate screw	小针板螺钉		2
36	7.02.15.032	Needle plate screw	针板螺钉 M4×8		2
37	7.02.13.29101	Support plate	双针中座		1
38	7.02.15.006	Support plate screw	双针中座螺钉 GB/T 65 M4×8		4
39	7.02.07.013	Feed wheel	送料齿		1
40	7.02.17.002	Feed wheel position plate	送料轮固定板		1
41	7.02.15.017	Feed wheel position plate screw	固定板螺钉 GB/T 65 M4×10		2

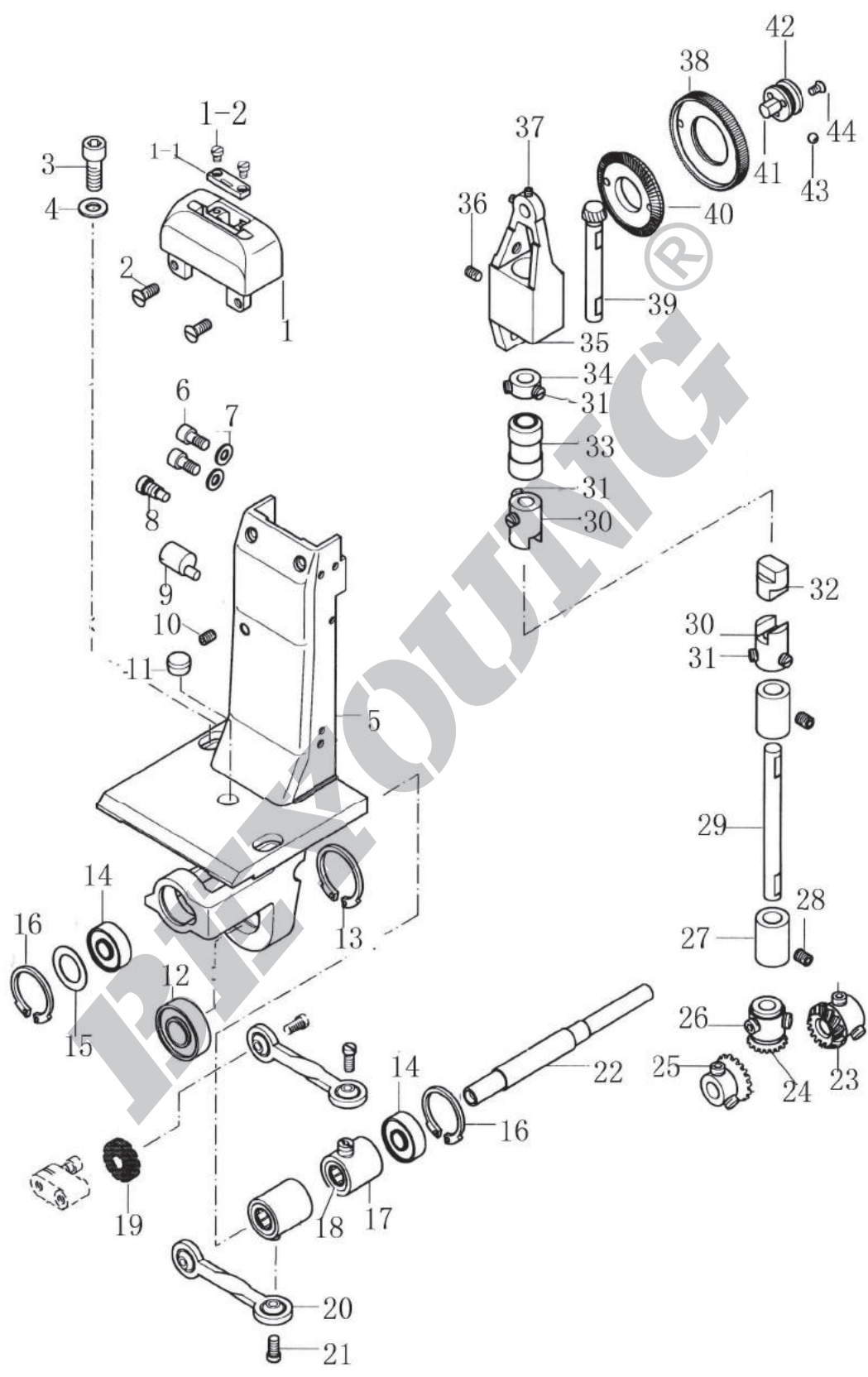
O. Right side bracket parts 边座部件（右）



P. Bed plate feed parts 单针中座部件

No.	Part No.	Name	名称	1NEEDLE	2NEEDLE
1	7.02.01.283	Needle plate	单针针板	1	
1-1	7.02.23.113	Small needle plate	小针板	1	
1-2	7.02.23.114	Small needle plate screw	小针板安装螺钉	2	
2	7.02.15.032	Needle plate screw	针板螺钉 M4×8	2	
3	7.02.15.965	Screw	螺钉 GB/T 70.1 M6×16	2	
4	7.02.18.003	Washer	垫圈	2	
5	7.02.13.28901	Support plate	单针中座	1	
6	7.02.15.053	Screw	螺钉 GB/T 70.1 M5×12	2	
7	7.02.18.016	Washer	平垫圈	2	
8	7.02.15.030	Screw	螺钉	1	
9	7.02.10.010	Adjusting pin	调整销	1	
10	7.02.15.031	Adjusting pin set screw	调整销紧固螺钉GB/T 73 M4×10	1	
11	7.02.16.409	Plastic plug	塑料塞	1	
12	7.02.04.110	Ball bearing	滚珠轴承 6001-2Z	1	
13	7.02.18.250	Elastic retaining ring	孔用弹性挡圈	1	
14	7.02.04.016	Ball bearing	滚珠轴承 608-2Z	1	
15		Washer	垫圈	1	
16	7.02.18.027	Elastic retaining ring	孔用弹性挡圈 GB/T893.2 22	1	
17	7.02.08.017	Free-wheeling seat	单向培林座	2	
18	7.02.04.001	Needle bearing	针状轴承	2	
19	7.02.16.010	Oil felt	油棉	4	
20	7.02.05.001	Link	球状万向拉杆	2	
21	7.02.15.040	Screw	螺钉 M4×8	4	
22	7.02.03.425	Shaft	中座培林轴	1	
23	7.02.07.009	Bevel gear (Small)	中座齿轮（小）	2	
24	7.02.07.170	Bevel gear (Medium)	中座齿轮（中）	1	
25	7.02.15.054	Screw	螺钉 M6×0.75×5	4	
26	7.02.15.050	Screw	螺钉	2	
27	7.02.08.035	Bushing	套管	2	
28	7.02.15.049	Screw	螺钉 GB/T 77 M5×8	2	
29	7.02.03.019	Shaft	中座轴	1	
30	7.02.08.016	Bushing	轴连接器	2	
31	7.02.15.036	Screw	螺钉 M5×3.5	6	
32	7.02.16.004	Plastic joint	塑料接头	1	
33	7.02.08.015	Bushing	送料齿轮套管	1	
34	7.02.09.002	Collar	定环	1	
35	7.02.13.002	Bracket	过线齿轮座	1	
36	7.02.15.035	Screw	螺钉 GB/T 73 M4×6	1	
37	7.02.15.061	Screw	螺钉 GB/T 77 M3×4	2	
38	7.02.07.006	Feed wheel	送料齿	1	
39	7.02.07.008	Bevel gear (Lower)	送料齿轮（下）	1	
40	7.02.07.007	Bevel gear (Upper)	送料齿轮（上）	1	
41	7.02.10.004	Roller bracket (Upper)	送料齿轮轴（上）	1	
42	7.02.10.002	Roller bracket (Lower)	轮线轴套前	1	
43	7.02.04.021	Ball (φ2)	钢珠（φ2）	24	
44	7.02.15.034	Screw	螺钉 M2.5×4.5	3	

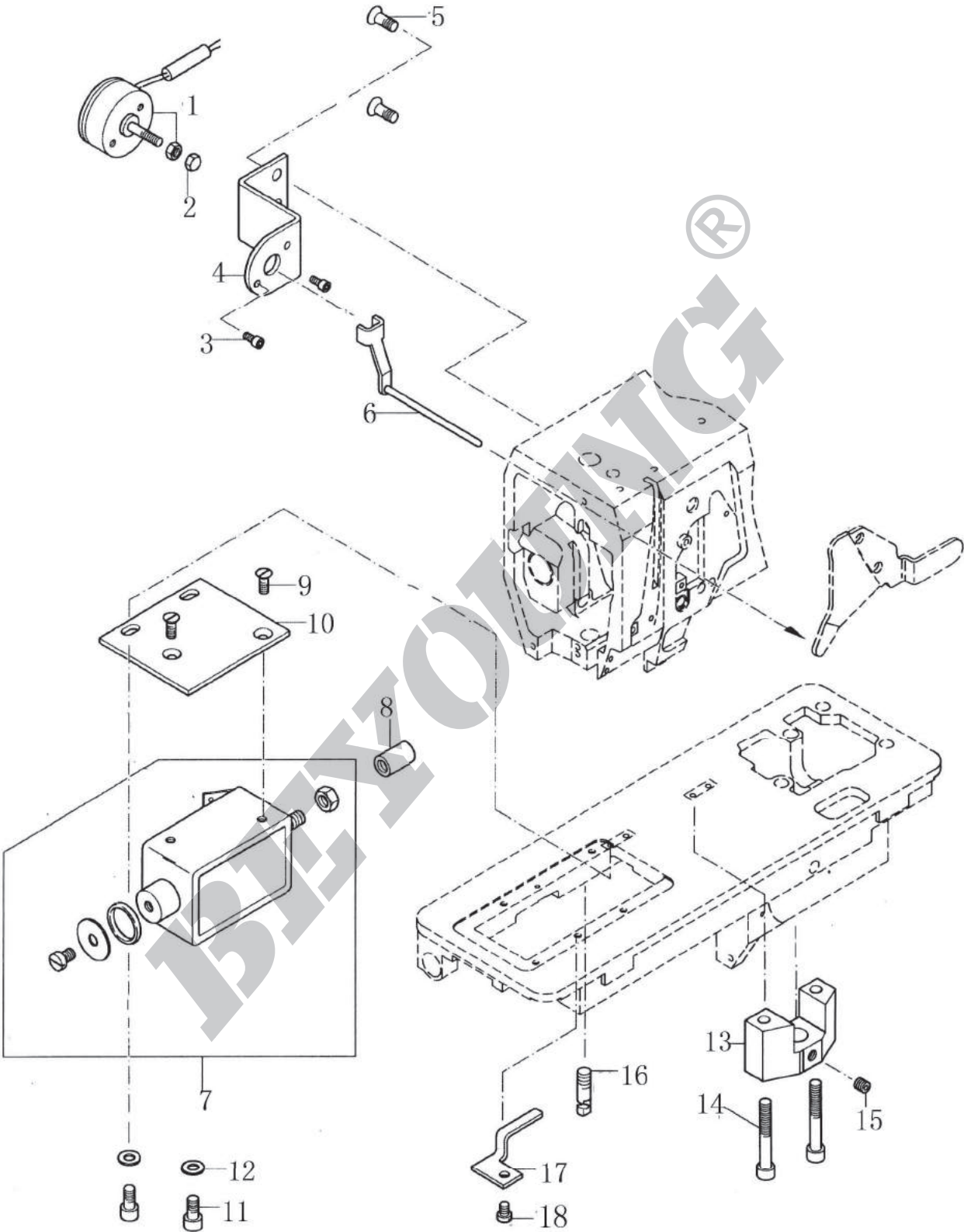
P. Bed plate feed parts 单针中座部件



Q. Solenoid for thread trimming parts 剪线电磁铁部件

[illegible]

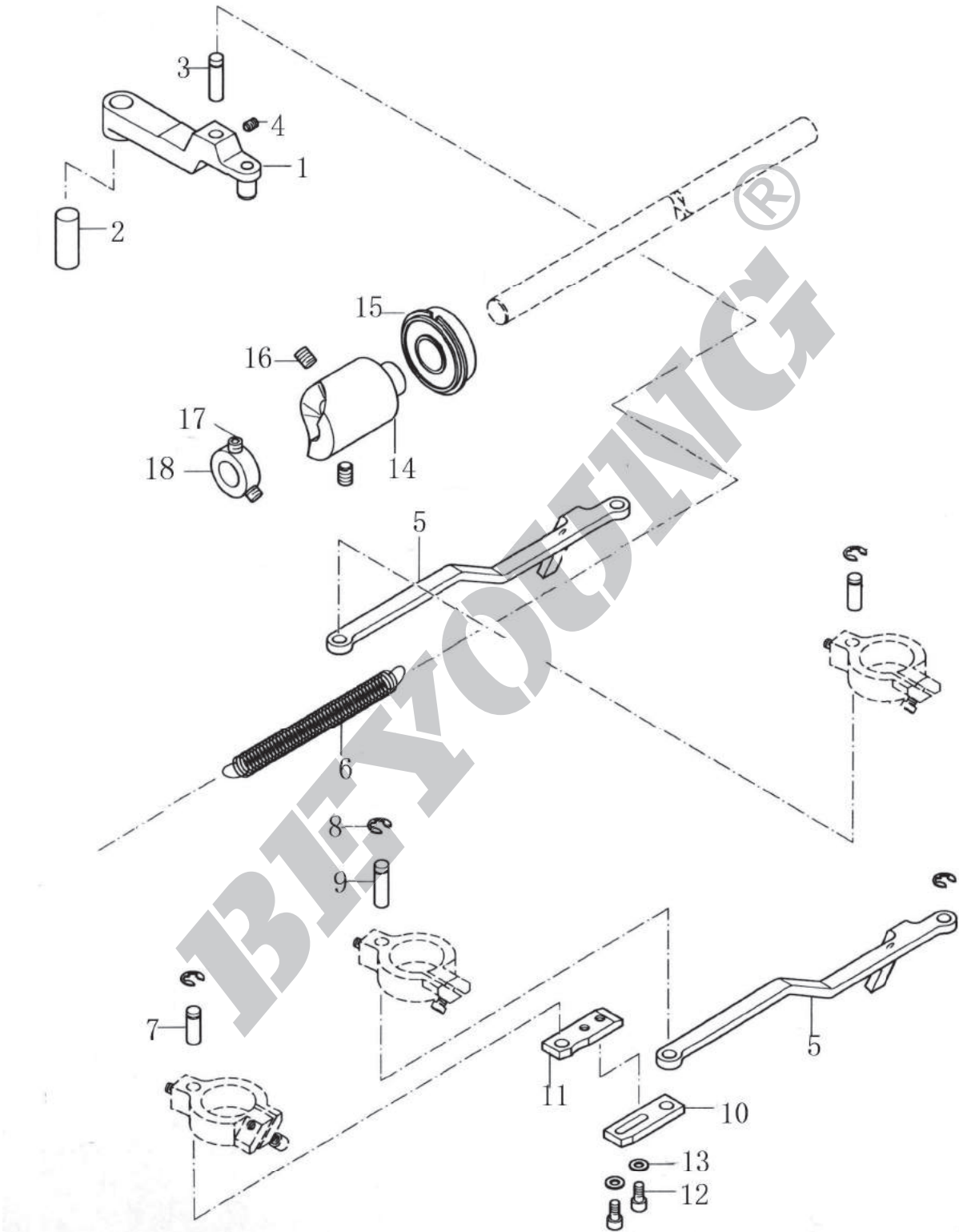
Q. Solenoid for thread trimming parts 剪线电磁铁部件



R. Thread trimming driving parts 剪线传动部件

[illegible]

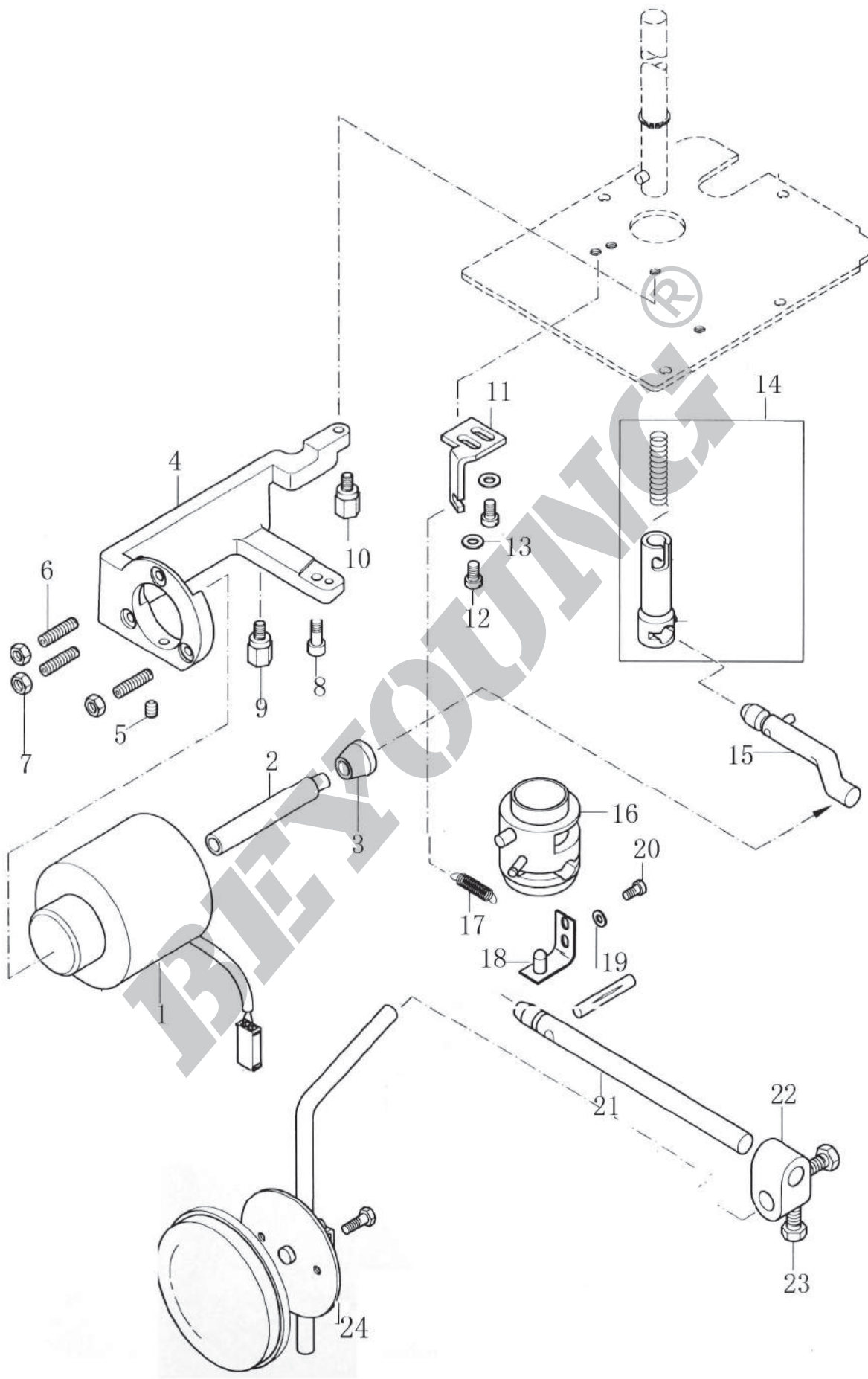
R. Thread trimming driving parts 剪线传动部件



S. Solenoid for presser foot lifting parts 压脚提升电磁铁部件

[illegible]

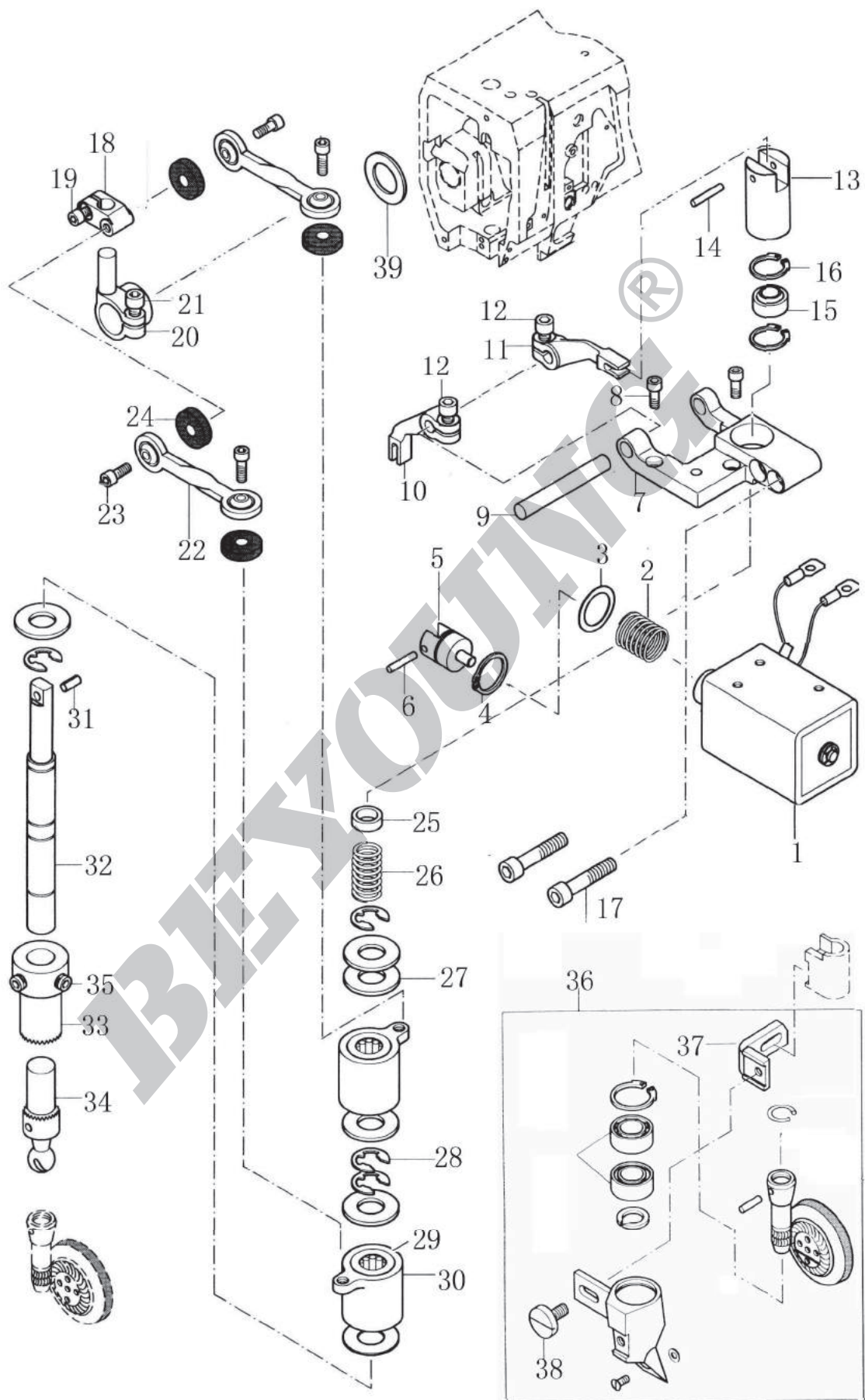
S. Solenoid for presser foot lifting parts 压脚提升电磁铁部件



T. Upper feed and backstitch parts 上送料倒缝部件

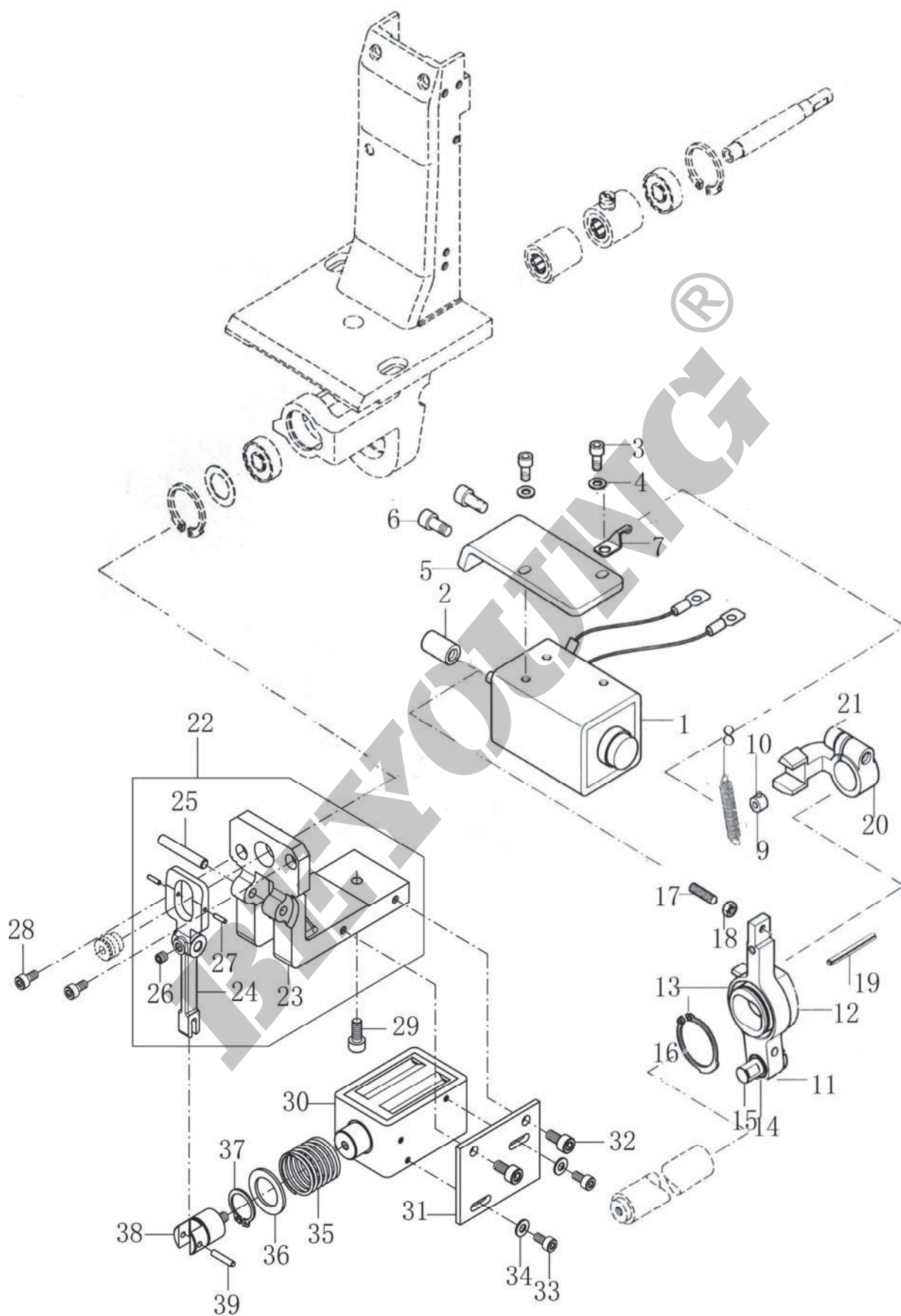
No.	Part No.	Name	名称	1NEEDLE	2NEEDLE
1	7.02.19.347	Backtack solenoid (Upper)	倒缝电磁铁 (上)	1	1
2	7.02.17.417	Spring	弹簧	1	1
3	7.02.18.330	Washer	垫圈	1	1
4	7.02.18.223	Elastic retaining ring	轴用弹性挡圈	1	1
5	7.02.05.449	Solenoid joint	电磁铁接头	1	1
6	7.02.10.455	Pin	销	1	1
7	7.02.13.377	Solenoid bracket	电磁铁支架	1	1
8	7.02.15.555	Solenoid fixed screw	固定螺钉 GB/T 70.1 M4×8	2	2
9	7.02.10.453	Shaft	曲柄轴	1	1
10	7.02.05.444	Crank (Front)	曲柄 (前)	1	1
11	7.02.05.443	Crank (Back)	曲柄 (后)	1	1
12	7.02.15.803	Screw	曲柄螺钉 GB/T 70.1 M5×10	2	2
13	7.02.08.471	Shaft joint	单向培林轴接头	1	1
14	7.02.10.454	Pin	销	1	1
15	7.02.04.002	Bearing	关节轴承	1	1
16	7.02.18.025	Elastic retaining ring	孔用弹性挡圈	2	2
17	7.02.15.445	Screw	螺钉 GB/T 70.1 M6×25	2	2
18	7.02.08.006	Connecting holder	万向连接座	1	1
19	7.02.15.017	Screw	螺钉 GB/T 65 M4×10	1	1
20	7.02.08.005	Crank	万向连接头	1	1
21	7.02.15.053	Screw	螺钉 GB/T 70.1 M5×12	1	1
22	7.02.05.001	Link	球状万向型拉杆	2	2
23	7.02.15.010	Screw	螺钉	4	4
24	7.02.16.010	Oil felt	油棉	4	4
25	7.02.09.116	Washer	挡圈	1	1
26	7.02.17.321	Spring	弹簧	1	1
27	7.02.18.005	Washer	垫圈	4	4
28	7.02.18.028	E type ring	E型卡簧	4	4
29	7.02.04.001	Needle bearing	针状轴承	2	2
30	7.02.08.001	Free-wheeling seat	单向培林座	2	2
31	7.02.10.262	Pin	弹性圆柱销	1	1
32	7.02.03.423	Shaft	单向培林轴	1	1
33	7.02.07.267	Castle wheel (Upper)	单向培林离合轮 (上)	1	1
34	7.02.07.268	Castle wheel (Lower)	单向培林离合轮 (下)	1	1
35	7.02.15.056	Screw	螺钉 GB/T 77 M5×5	2	2
36	7.02.02.390	Roller presser foot	滚轮压脚	1	1
37	7.02.05.002	Connecting holder	轮线连接座	1	1
38	7.02.15.011	Screw	螺钉	1	1
39	7.02.15.011	Washer	平垫圈	1	1

T. Upper feed and backstitch parts 上送料倒缝部件



U. Lower feed and backstitch parts for single needle 单针倒缝部件

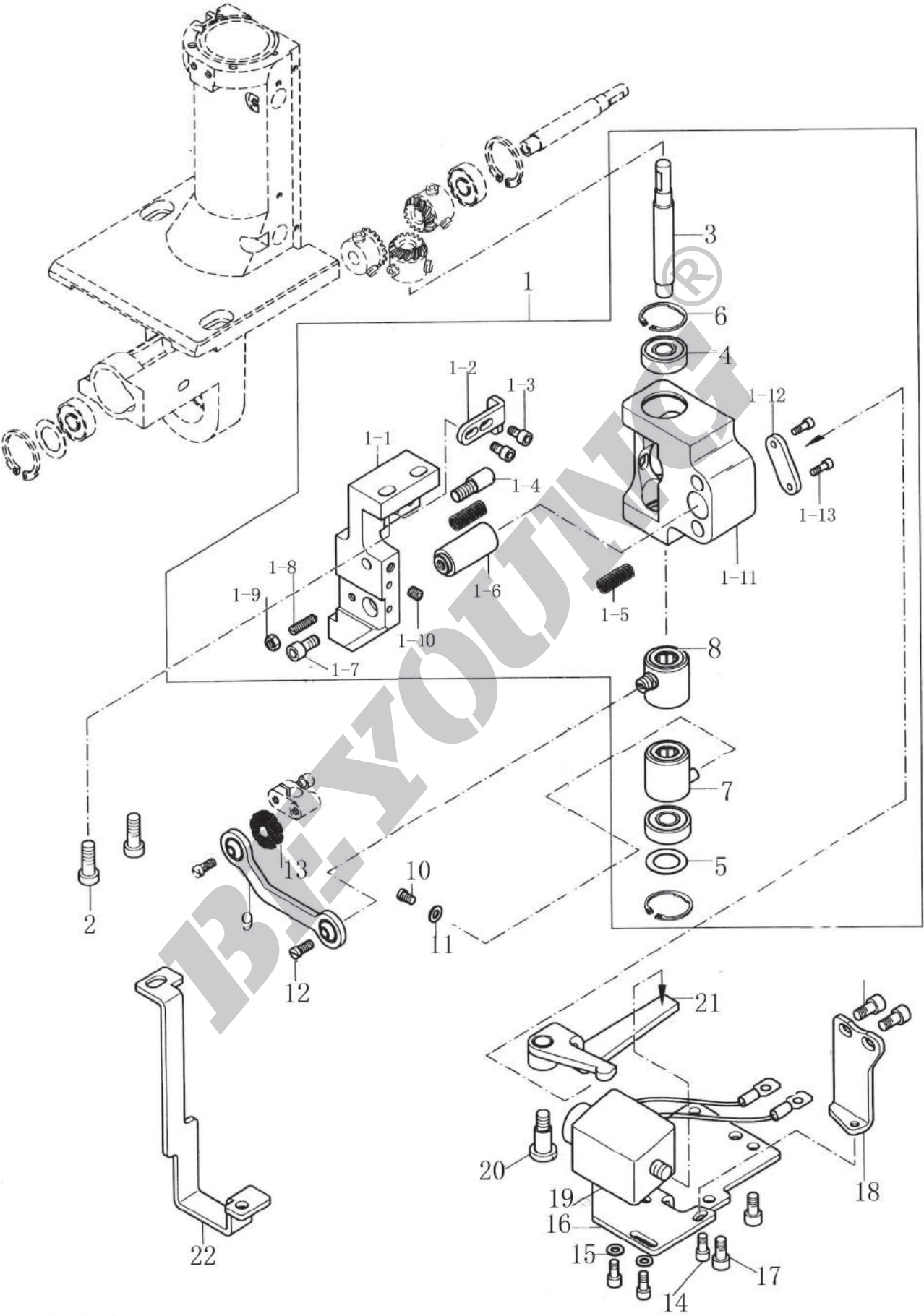
No.	Part No.	Name	名称	1NEEDLE	2NEEDLE
1	7.02.19.348	Needle bar vibrating switch solenoid	针杆摆动切换电磁铁	1	
2	7.02.10.460	Solenoid joint	电磁铁接头	1	
3	7.02.15.555	Solenoid screw	电磁铁螺钉 GB/T 70.1 M4×8	2	
4	7.02.18.071	Washer	垫圈 GB/T 97.1 4	2	
5	7.02.11.501	Solenoid fixed plate	电磁铁固定板	1	
6	7.02.15.803	Fixed plate screw	固定板螺钉 GB/T 70.1 M5×10	2	
7	7.02.11.502	Spring fixed plate	弹簧固定板	1	
8	7.02.17.138	Spring	弹簧	1	
9	7.02.09.118	Tightening ring	紧圈	1	
10		Screw	螺钉	2	
11	7.02.05.448	Link	针杆摆动切换连杆	1	
12	7.02.06.352	Slide block	摆动架曲柄滑块	1	
13	7.02.04.011	Needle bearing	滚针轴承 K24×28×10	1	
14	7.02.04.009	Needle bearing	滚针轴承 K8×11×10	1	
15	7.02.10.005	Fixed pin (Short)	固定销 (短)	1	
16	7.02.18.029	Elastic retaining ring	轴用弹性挡圈 GB/T 894.1 24	1	
17	7.02.15.575	Adjusting screw	调节螺钉 GB/T 77 M4×16	1	
18	7.02.15.068	Nut	螺母 GB/T 6170 M5	1	
19	7.02.10.459	Pin	弹性圆柱销 GB/T 879.1 3×22	1	
20	7.02.06.351	Crank	曲柄	1	
21	7.02.15.048	Screw	螺钉 GB/T 70.1 M6×16	1	
22		Backstitch bracket assy.	倒缝支架组件	1	
23	7.02.13.453	Backstitch solenoid bracket	倒缝电磁铁支架	1	
24	7.02.05.527	Backstitch lever (lower)	倒缝杠杆 (下)	1	
25	7.02.10.245	Pin	杠杆销	1	
26	7.02.15.056	Screw	杠杆销螺钉	1	
27	7.02.10.463	Pin	倒缝接头销	2	
28	7.02.15.555	Screw	螺钉 GB/T 70.1 M4×8	2	
29	7.02.15.444	Screw	螺钉 GB/T 70.1 M6×10	1	
30	7.02.19.392	Backstitch solenoid (lower)	倒缝电磁铁 (下)	1	
31	7.02.11.602	Backstitch solenoid fixed plate	倒缝电磁铁固定板	1	
32	7.02.15.003	Screw	螺钉	2	
33	7.02.15.555	Screw	螺钉 GB/T 70.1 M4×8	2	
34	7.02.18.071	Elastic round pin	弹性圆柱销 GB/T 97.14	2	
35	7.02.17.417	Spring	弹簧	1	
36	7.02.18.330	Washer	垫圈	1	
37	7.02.18.223	Elastic retaining ring	轴用弹性挡圈	1	
38	7.02.05.449	Solenoid joint	电磁铁接头	1	
39	7.02.10.455	Pin	销	1	



V. Lower feed and backstitch parts for double needle 双针倒缝部件

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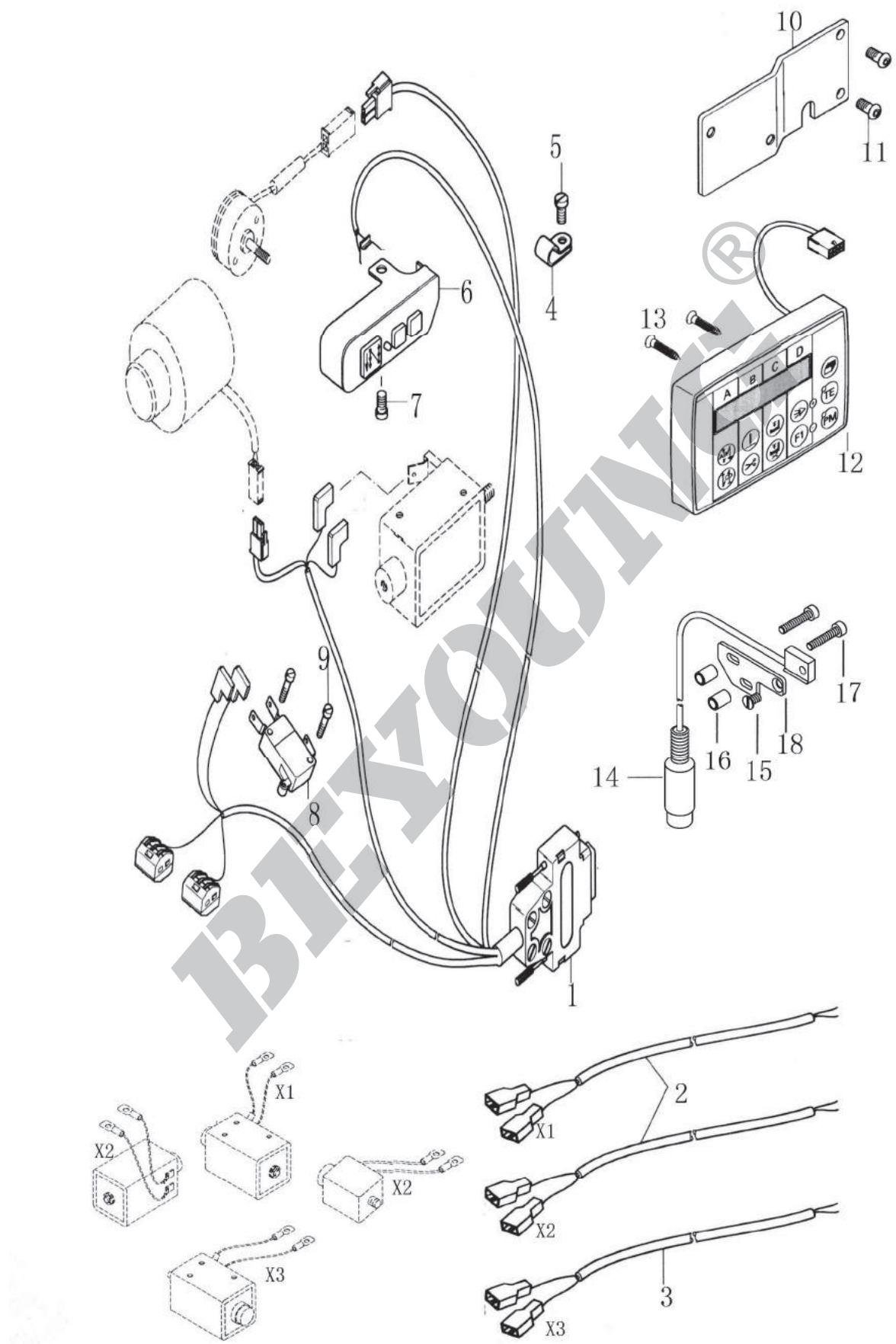
V. Lower feed and backstitch parts for double needle 双针倒缝部件



W. Power cable connection 电器元件连接部件

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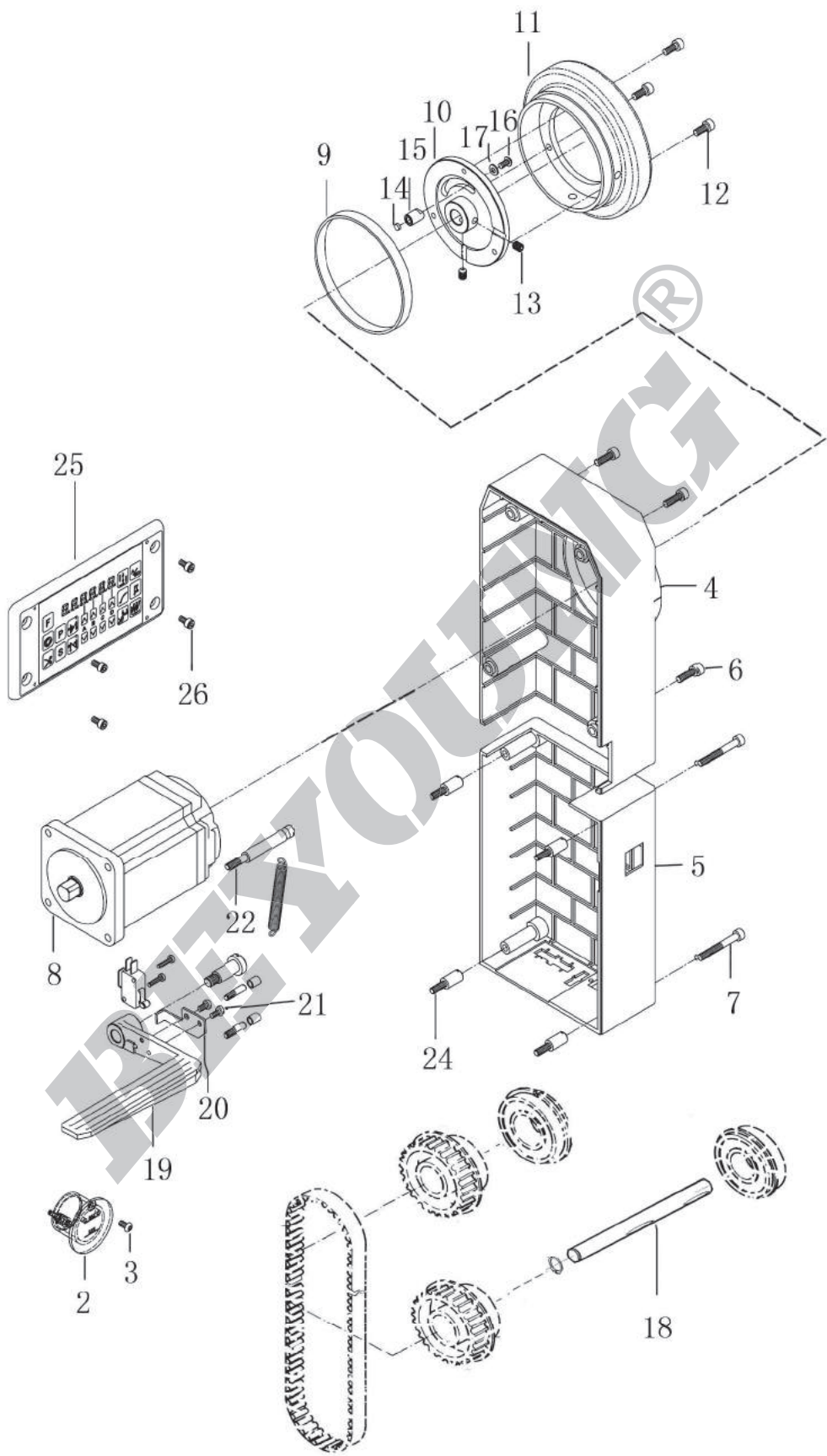
W. Power cable connection 电器元件连接部件



X. Parts of integrated machine 一体机零件

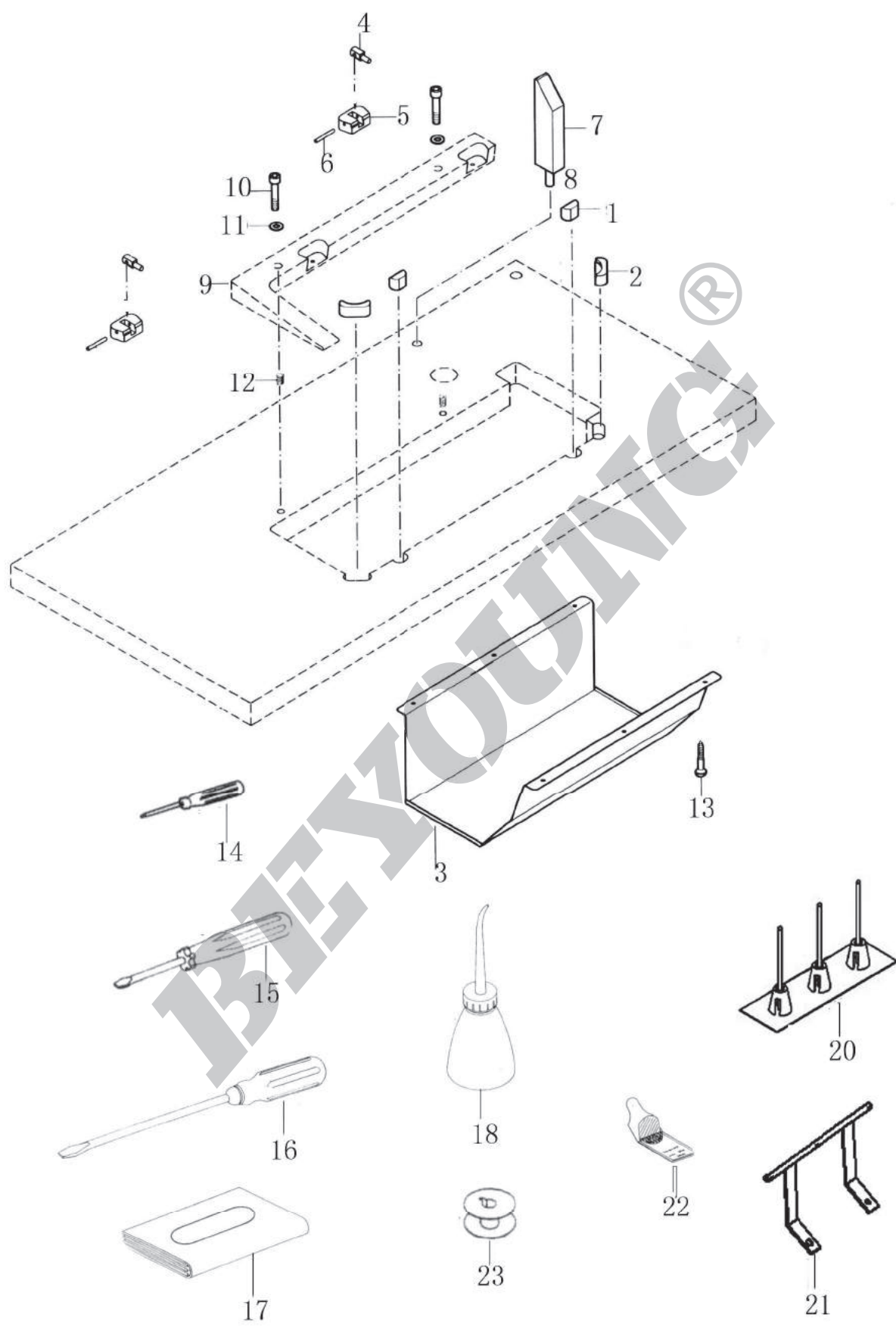
[illegible]

X. Parts of integrated machine 一体机零件



Y. Accessories 附件

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